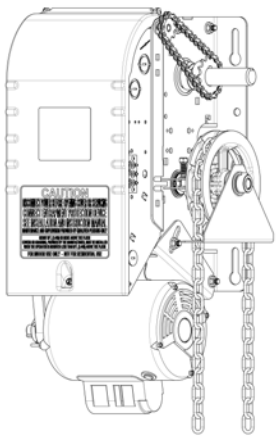
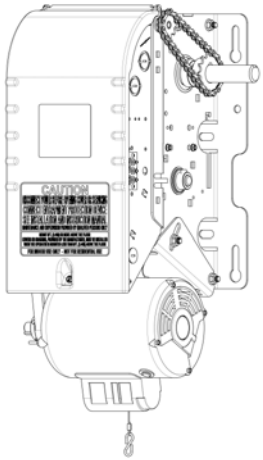
Installation & Instruction Manual

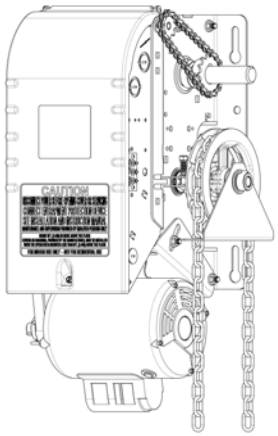
Commercial & Industrial Heavy Duty Jackshaft Operators
(For sectional doors, rolling doors and grilles)



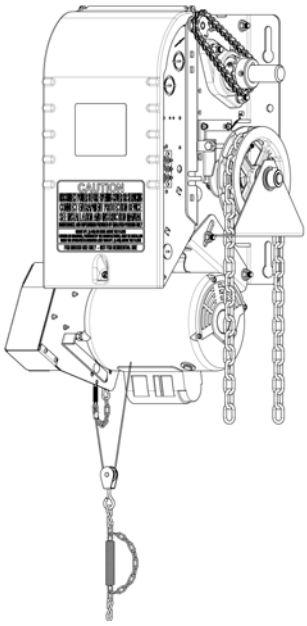
Opera-H
(OPH)



Opera-J
(OPJ)



Opera-HJ
(OHJ)



Opera-SH
(OSH)

CSA C22.2-247.92
UL 325 5th Ed.
c UL us
LISTED
E125452 / 2B75
DOOR OPERATOR

Electronic control for monitored external entrapment protection devices (BOARD 070M)

RADIO RECEIVER ON-BOARD

READ AND FOLLOW ALL INSTRUCTIONS. SAVE THESE INSTRUCTIONS. GIVE TO END-USER.
Serial # _____
Model # _____
Wiring Diagram # _____
Project #/Name _____
Door #/Name _____

Manaras®
Opera

For more information, please visit www.devancocanada.com or call toll free at 1-855-931-3334

Table of Contents

Installation Instructions

IMPORTANT INSTALLATION INSTRUCTIONS

⚠ WARNING

TO REDUCE THE RISK OF SEVERE INJURY OR DEATH TO PERSONS:

1. READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.
2. Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have qualified service personnel make repairs to cables, spring assemblies and other hardware before installing the operator.
3. Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electrically interlocked to the power unit) connected to the door before installing the operator.
4. Installation of this door operator must be done by a qualified installer.
5. Verify that the operator is correct for type, size of door and frequency of use per the operator specifications.
6. Install the door operator at least 8 feet (2,44 m) or more above the floor. If the operator must be installed less than 8 feet (2,44 m) above the floor, then exposed moving parts must be protected by covers or guarding, provided by the operator manufacturer.
7. Do not connect the door operator to the source of power until instructed to do so.
8. Locate the control station: (a) within sight of the door, and (b) at a minimum height of 5 feet (1,5 m) above floors, landings, steps or any other adjacent walking surface and (c) away from all moving parts of the door.
9. Install the Entrapment Warning Placard next to the control station in a prominent location.
10. For products having a manual release, instruct the end user on the operation of the manual release.
11. If you have any questions about the safety of the door operating system, do not install the operator, contact Manaras-Opera at 1-800-361-2260.

For The California Market:

⚠ **California Proposition 65 Warning** ⚠

WARNING:
This product can expose you to chemicals including lead, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

For more information go to: www.p65warnings.ca.gov S227R0

1 General Specifications and Dimensions (OPH / OPJ / OHJ)

SUPPLY VOLTAGE	115, 230 VAC single-phase, 208, 460, 575 VAC three-phase
CONTROL VOLTAGE	24 VAC class 2 transformer, 2 amp fuse type ACG
MOTOR	Continuous duty 1/2, 3/4, 1 horsepower
OPERATOR OUTPUT SPEED	41 RPM
NET WEIGHT (Operator only)	86 Lbs (39 Kg) for 1/2HP 115V Opera-H model
STANDARD WIRING TYPE	C2 (momentary contact to open/stop and constant-pressure-to-close)
APPLICATION	Heavy duty for sectional doors, rolling doors and grilles
DUTY	25 cycles/hour or 100 cycles/day maximum

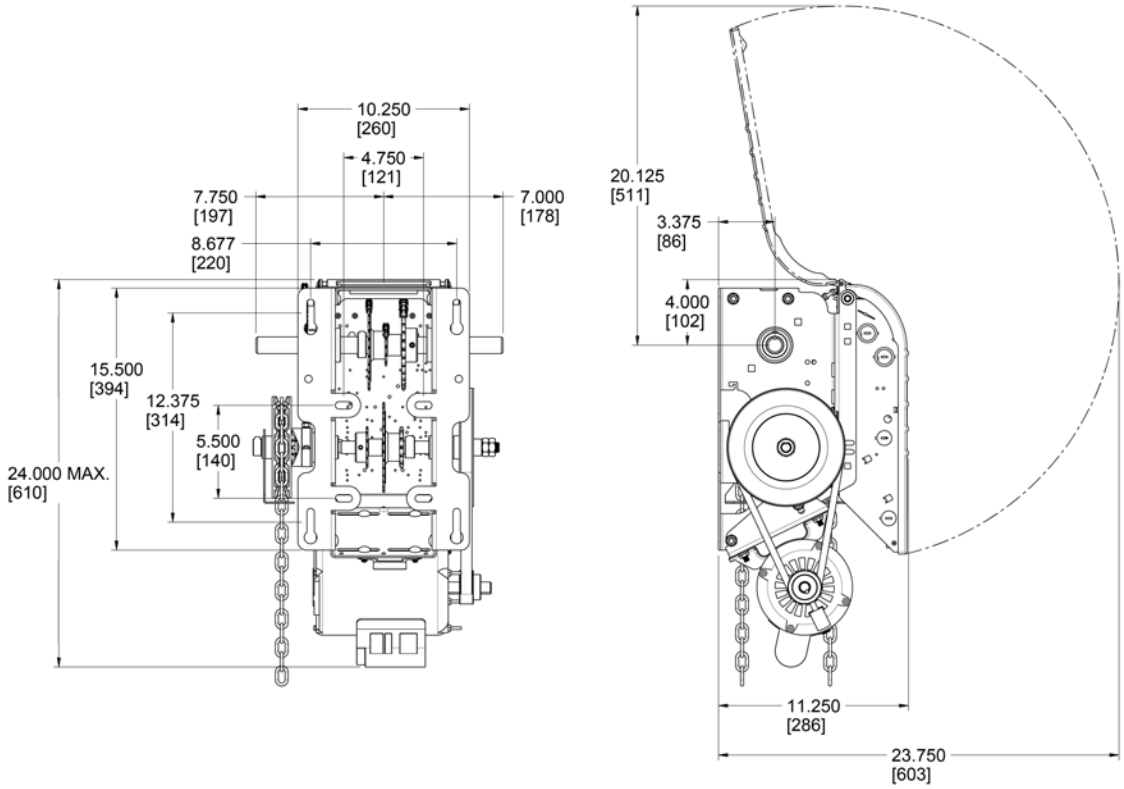


Figure 1 - Opera-H, Opera-J and Opera-HJ Dimensions

Table 1 - Operator Selection Guide (OPH / OPJ / OHJ)

Maximum Area in Square Feet (general guideline)

	Rolling Doors					Sectional Doors				
HP	Insulated Steel	16 ga Steel	Steel Grilles 20 ga Steel	Alu. Door 22 ga Steel	Alu. Grilles 24 ga Steel	Steel 18 ga ins.	Steel 18 ga 20 ga ins.	Wood Steel 20 ga, 22 & 24 ga ins.	Alu. Steel 22 & 24 ga	Fiberglass
½	157	236	260	319	358	196	245	314	343	392
¾	206	294	358	451	515	270	319	441	490	549
1	255	358	446	574	613	294	392	490	564	613

2 General Specifications and Dimensions (OSH)

SUPPLY VOLTAGE	115, 230 VAC single-phase, 208, 460, 575 VAC three-phase
CONTROL VOLTAGE	24 VAC class 2 transformer, 2 amp fuse type ACG
MOTOR	Continuous duty 1/2, 3/4, 1 horsepower
OPERATOR OUTPUT SPEED	41 RPM
NET WEIGHT (Operator only)	96 Lbs (44 Kg)
STANDARD WIRING TYPE	C2 (momentary contact to open/stop and constant-pressure-to-close)
APPLICATION	Ultra high-end heavy duty v-belt drive for sectional doors, rolling doors and grilles
DUTY	25 cycles/hour or >100 cycles/day

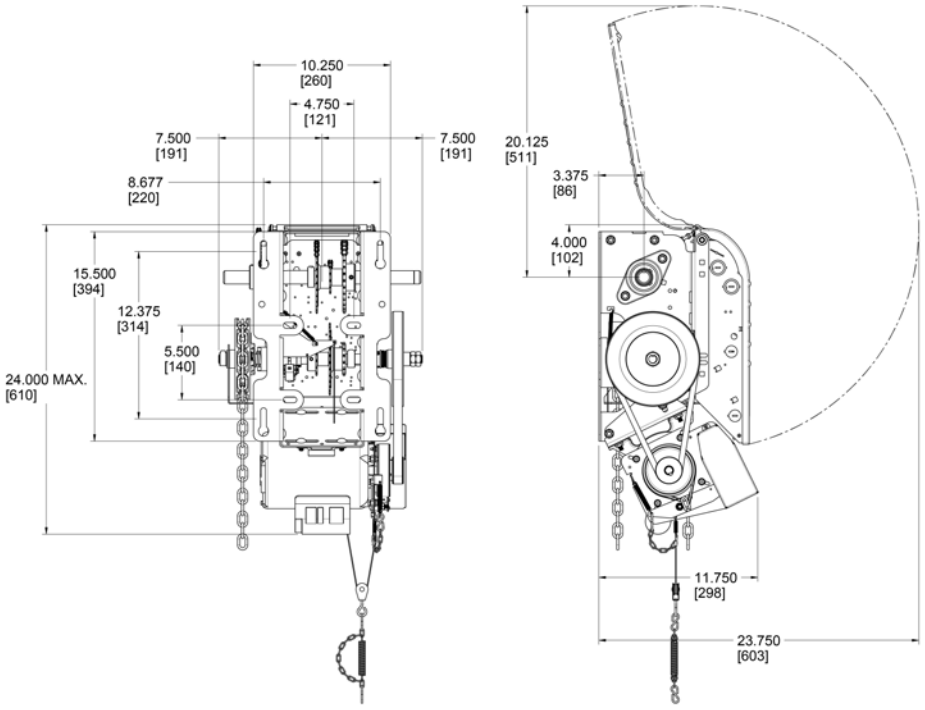


Figure 2 - Opera-SH Dimensions

Table 2 - Operator Selection Guide (OSH)

Maximum Area in Square Feet (general guideline)

	Rolling Doors					Sectional Doors				
HP	Insulated Steel	16 ga Steel	Steel Grilles 20 ga Steel	Alu. Door 22 ga Steel	Alu. Grilles 24 ga Steel	Steel 18 ga ins.	Steel 18 ga 20 ga ins.	Wood Steel 20 ga, 22 & 24 ga ins.	Alu. Steel 22 & 24 ga	Fiberglass
½	157	236	260	319	358	196	245	314	343	392
¾	206	294	358	451	515	270	319	441	490	549
1	255	358	446	574	613	294	392	490	564	613

3 Door & Operator Hardware

3.1 Delivery of Operator

Upon delivery of your OPERA jackshaft operator, inspect the unit immediately for any shipping damages. Verify that you have received all the hardware parts pertaining to your operator model, as listed in Table 3 and shown in Figure 3. If ordered, other items such as radio controls or other types of optional equipment may be present. If any item is missing or if there is evidence of damage, call the transport company or your direct supplier.

3.2 Hardware Supplied

Table 3 - Standard Hardware Parts Supplied

No	Qty	Description	
1	1	3-Push-button station (open/close/stop)	
2	1	Operator sprocket (1)	Lxxxx Hxxxx Gxxxx
3	1	Door sprocket (1)	
4	1	#41/#50 Drive chain, 4ft (1) (2)	
5	1	#41/#50 Chain link (1)	
6	4	5/16-18 x 5/16” Set screw	HD1-HBAG
7	2	Key 1/4” x 1-1/2”	
8	1	Pocket wheel hand chain, 24ft (3) (4)	
9	1	Chain keeper for hand chain (4)	
10	1	Disconnect chain, 14ft (3) (5)	
11	1	Chain keeper for disconnect chain (5)	
12	1	Handle for disconnect chain (5)	
13	1	Entrapment Warning Placard	

(1) Differs according to operator model and door characteristics
(2) 5ft for 42/54/60 tooth door sprocket, 8ft for 72 tooth door sprocket
(3) Quantity = 2 times door shaft height minus 4ft
(4) Only supplied with OMH/OPH/OHJ/OBH/OSH/MSJ/OGH/MGH/GH
(5) Only supplied with OMJ/OPJ/OSH/MSJ/MGH/GH

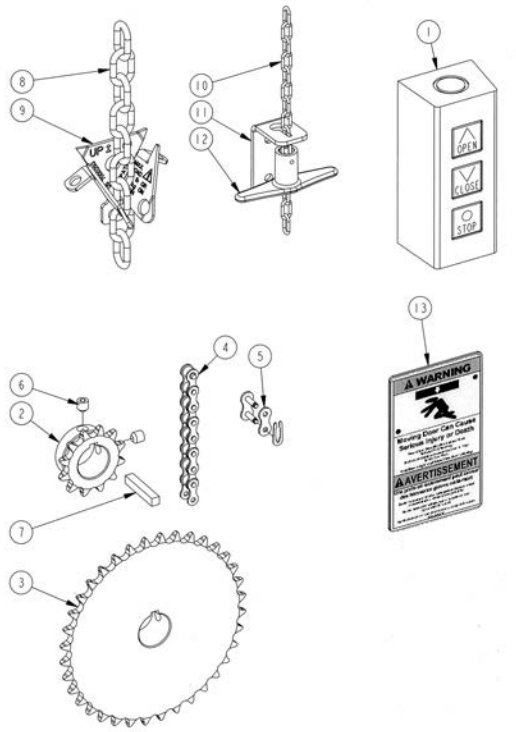


Figure 3 - Standard Jackshaft Hardware

Figure 4 - Entrapment Warning Placard

NOTE: Install the **Entrapment Warning Placard** (shown in Figure 4), next to the control station, visible in the area of the door.

4 Operator Installation

4.1 Operator Mounting Options

The jackshaft operator line has a dual output shaft. These operators may be wall-mounted on either the left hand side or the right hand side of a sectional door. They can also be hood-mounted, using BRACKET111 (sold separately), or shelf-mounted on either side of the door.

The standard jackshaft hoist model comes with a chain hoist located on the right of the operator. If the application requires that the chain hoist be located on the left of the operator (ex: rolling doors, left operator hood mounting), it must be requested at time of order. **Do not attempt to modify the chain hoist yourself.**

This operator is not intended to be installed on horizontal slide doors.

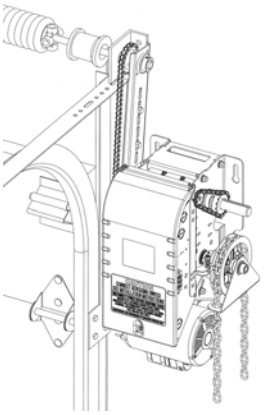


Figure 5 - Right Side Wall Mount (Chain Hoist on Right)

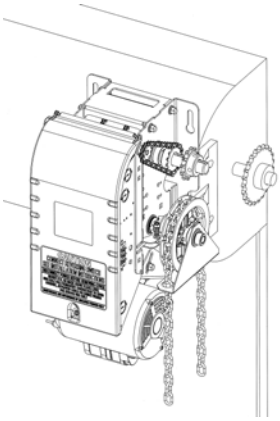


Figure 6 - Right Side Hood Mount with BRACKET111 (Chain Hoist on Right)

4.2 Operator Mounting Holes

⚠ CAUTION

The operator has exposed moving parts and to prevent access to the pinch points, the operator must be installed at least 8 feet (2,44 m) or more above the floor. Alternatively, covers or guarding, provided by the manufacturer, must be installed when the operator is mounted less than 8 feet (2,44 m) above the floor.

1. Ensure that the wall or mounting surface provides adequate support for the operator. The surface must be rigid enough to prevent any play between the operator and door shaft. Manaras-Opera recommends the use of BRACKET111 for hood-mount application.
2. Locate the four mounting holes, as shown in Figure 7.
3. The optimum distance between the door shaft and the operator drive shaft is between 12" and 15".
4. Secure BRACKET111 to the end bracket of the rolling door or mount the operator to the wall with 3/8" thru-bolts. If the wall construction prohibits the use of thru-bolts, then appropriate and sufficiently sized lag bolts and anchors may be used.
5. Only tighten the bolts after having adjusted tension of the drive chain, as shown in section 4.3, p.8.
6. Ensure that the door and operator shafts are parallel.

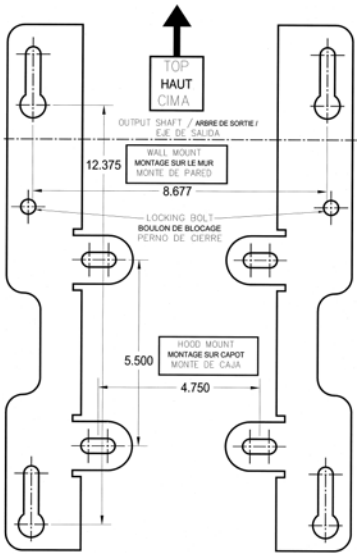


Figure 7 - Opera Mounting Holes

4.3 Sprockets, Spreader Bar and Drive Chain Installation

The hardware components shown in Figure 8 have been supplied with your operator.

1. Place the door sprocket loosely on the door shaft.
2. Place the operator drive sprocket on the appropriate side of the operator and align it with the drive sprocket of the operator.
3. Lock the operator and door sprockets in place by inserting the keys and tightening their respective set screws.
4. Wrap the operator drive chain around the door sprocket and the operator sprocket. Shorten the drive chain to the appropriate length. Use the chain link to attach the operator drive chain together.
5. Slide the operator to tighten the drive chain and then firmly tighten the mounting bolts.
6. Check the tension on the chain (there should be no more than a 1/4" of slack when the chain is depressed between the sprockets).
7. Manaras-Opera recommends the use of a chain spreader (sold separately).

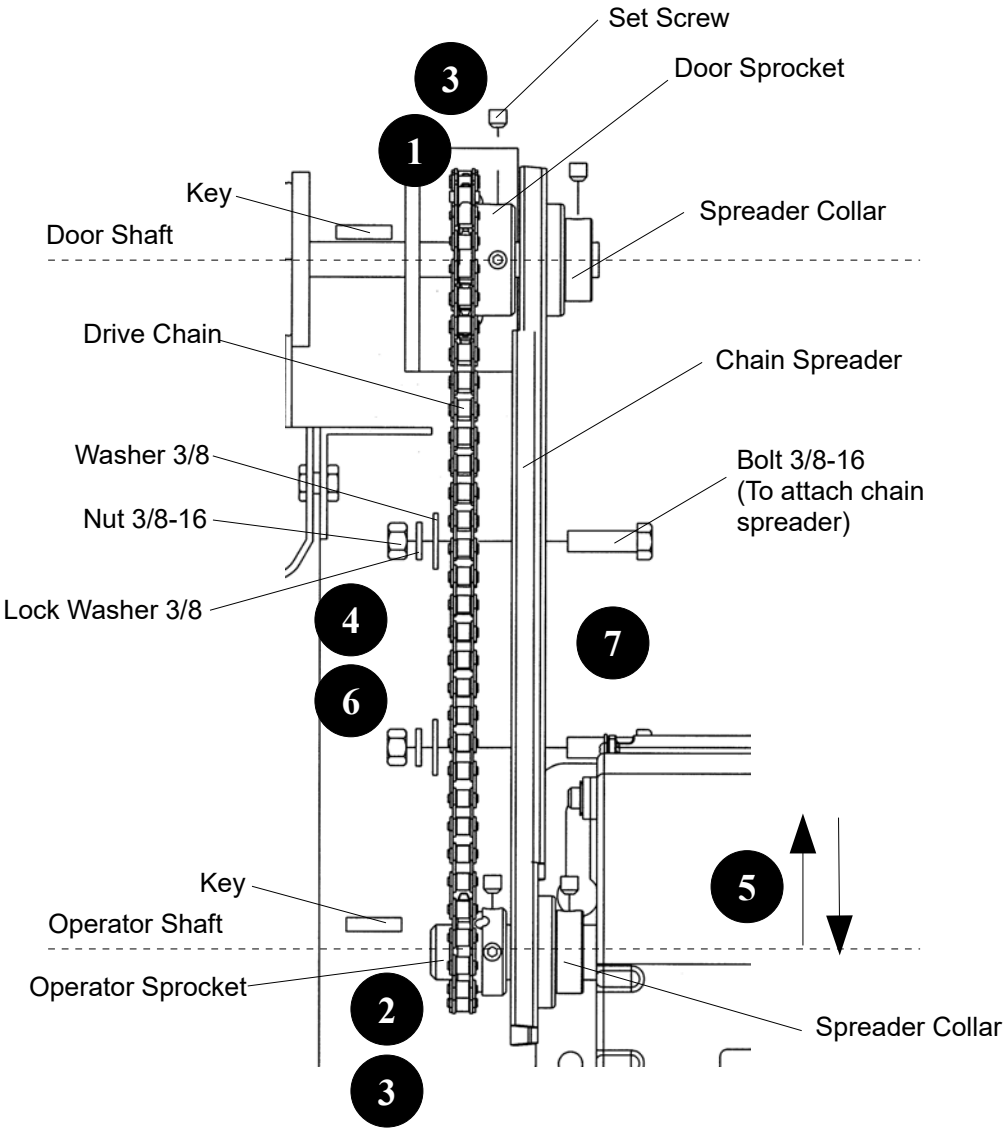


Figure 8 - Hardware Components

5 Operator Control Box

To open the control box cover, loosen the screw at the base of the cover. If the cover cannot be fully opened, the retaining arm may be used to hold the cover in other positions, see Figure 9.

After installation, allow for proper clearance upon opening the control box cover. If the cover is obstructed from opening, it is possible to remove the cover by unscrewing it from the box, see Figure 10.

Always close the cover before operating the door.

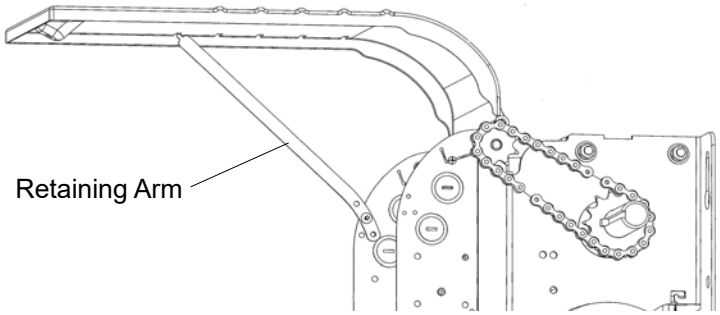


Figure 9 - Open Control Box Cover

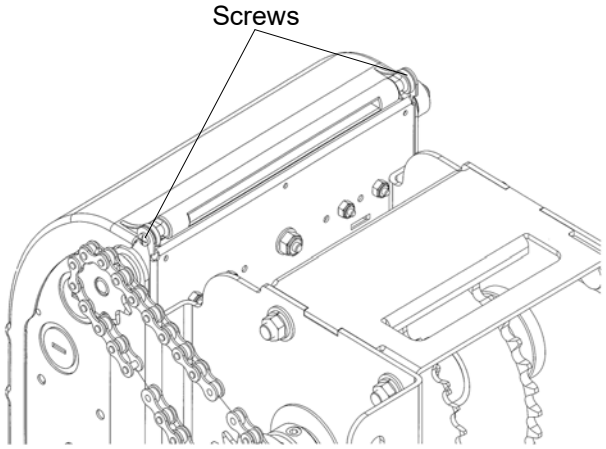


Figure 10 - Unscrewing Screws from Control Box Cover

6 Manual Hand Chain and Disconnect Chain

NOTICE

- The manual chain hoist is designed for a limited usage in situations where moving the door is required in absence of electrical power.

6.1 Installation

6.1.1 Chain Hoist (Opera-H / SH / HJ)

Before pulling the hand chain through the pocket wheel, pull the limit cam's retaining bracket back. Turn the cams to the center of the limit shaft to be sure that they are not being mechanically driven through their normal limit switch end positions.

1. Run the hand chain through the pocket wheel and through the chain guide, see Figure 11.
2. Allow both ends of the chain to hang down toward the ground until both ends are approximately 2 feet (0.6 m) from the floor. Cut the hand chain if necessary.
3. Connect both ends of the hand chain together.

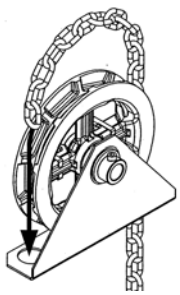


Figure 11 - Hand Chain Installation

6.1.2 Disconnect Chain (Opera-J / SH)

1. Link the disconnect chain to the hook located at the extremity of the operator's disconnect mechanism, see Figure 12.
2. Install the handle under the chain keeper to facilitate handling of the chain.
3. Under the handle, make a knot in order to fasten the end of the chain.

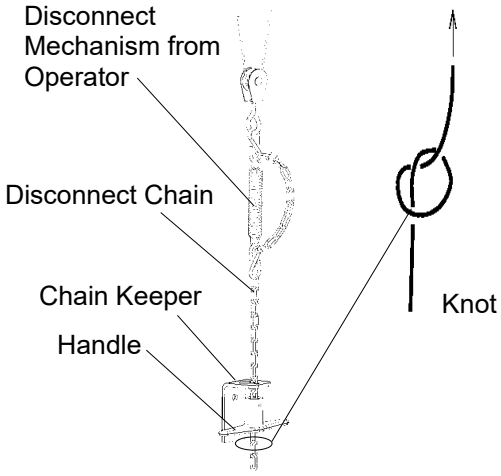


Figure 12 - Disconnect Chain

6.1.3 Emergency Egress (Opera-HJ)

This operator is built to receive a quick disconnect in case of an emergency egress.

1. Pass the cable housing (from the emergency egress control) through the holes provided on the frame of the operator, see Figure 13.
2. Attach the end of the egress cable to the disconnect lever.
3. Secure positioning of the cable housing with two adjustment collars.

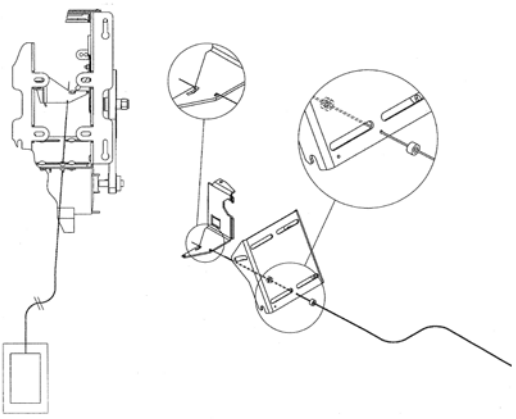


Figure 13 - Emergency Egress

6.2 Operating Mode

NOTICE
• The manual chain hoist is designed for a limited usage in situations where moving the door is required in absence of electrical power.

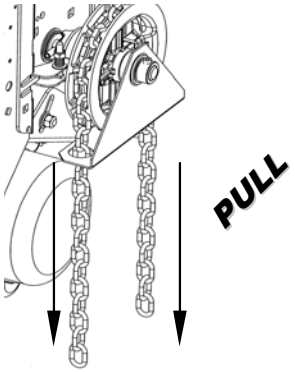
6.2.1 Opera-H (Hoist-a-matic® Chain Hoist System)

The automatic emergency chain hoist disconnect mechanism is provided in order to operate the door manually. A floor level disconnect is not required. In one simple step and by pulling the hand chain in the desired direction, the following operations may be successfully completed, see Figure 14.

Note: The manual chain hoist is designed for a limited usage, as a means of troubleshooting.

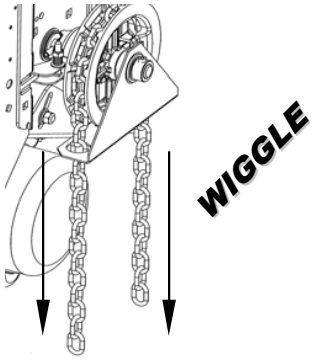
1. Manual Mode

Pull chain on either side to operate door.



2. Return to Electric Mode

Wiggle chain until it moves freely.



3. Storage

Follow the 3 steps shown below to attach the chain (when not in use) to the chain keeper.

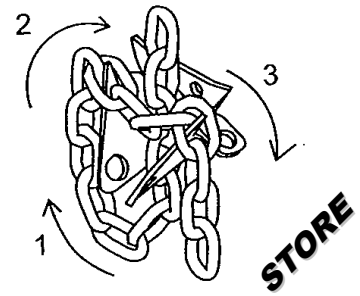


Figure 14 - Hoist-a-matic®

6.2.2 Opera-J

This operator has a floor level disconnect to disconnect the door from the electrical motor and is ready to be manually operated, see Figure 15.

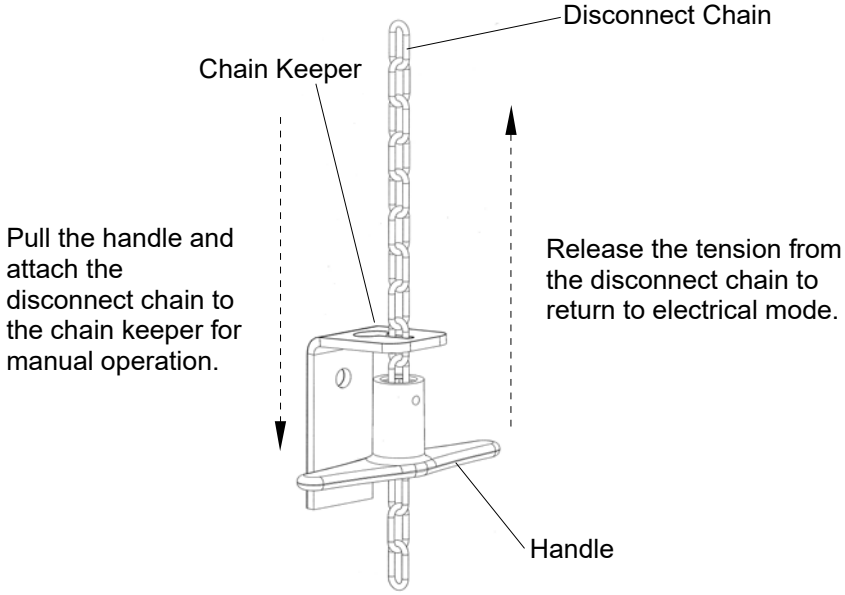


Figure 15 - Floor Level Disconnect Chain

6.2.3 Opera-HJ

See section 6.2.1 for Chain Hoist Operation or see section 6.1.3 for Direct “on-the-door” Manual Operation.

Activation of the quick disconnect keeps the operator disconnected mechanically and electrically for manual operation.

6.2.4 Opera-SH

This operator has a floor level hoist engagement lever to:

- disconnect the electrical control of the operator
- release the brake
- engage the manual hoist mechanism, see Figure 16

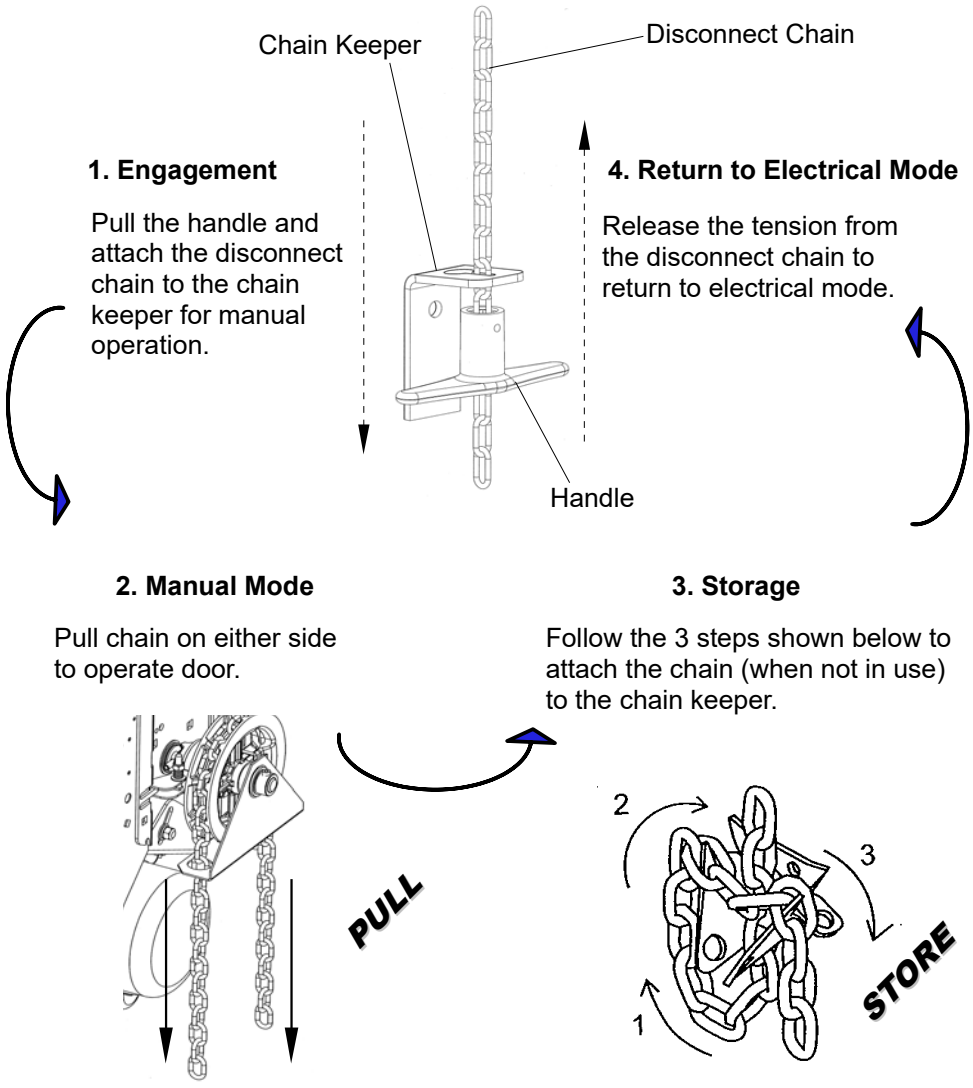


Figure 16 - Hoist Engagement and Hoist Operation

7 Limit Switches & Limit Cams: Adjustment & Functionality

⚠ WARNING

To reduce risk of SEVERE INJURY or DEATH to persons:
• Do not attempt to make limit switch adjustments unless power has been electrically disconnected.

7.1 Limit Switch Adjustments: Open and Close Cam Settings

This operator is equipped with the **ACCU-CAM®** feature, for precise and quick one-handed limit setting adjustments.

To adjust the limit cams, see Figure 17.

1. Pull the cam's retaining bracket back.
2. Turn the cams for limit adjustment: turning cams toward the center of the limit shaft increases door travel or turning the cams toward the limit switch decreases door travel.

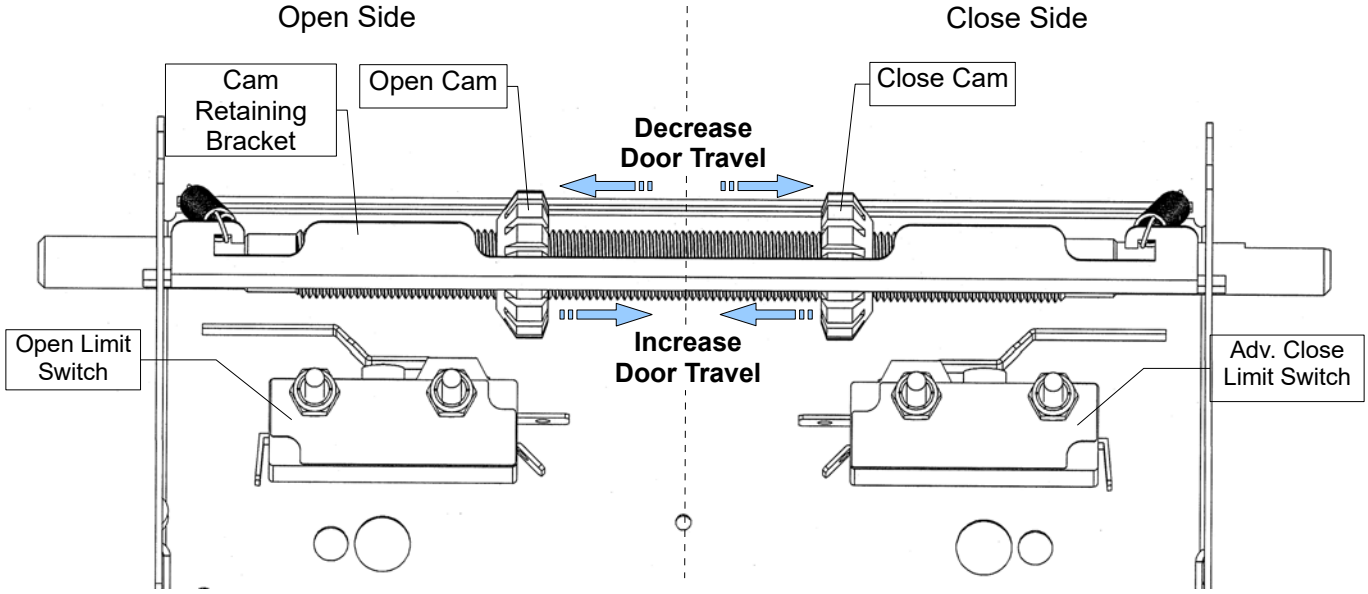


Figure 17 - Limit Cam Adjustment

7.2 Limit Switch Functionality

Open Limit Switch and Advanced Open Limit Switch

When activated, the Open Limit Switch will stop the operator while the door is travelling in the upward direction. Should be adjusted accordingly to stop door in fully open position. The microprocessor has a built-in program that replaces the Advanced Open Limit Switch.

Close Limit Switch and Advanced Close Limit Switch

Close Limits are not present on operators with an ECB. In it's place, the microprocessor has a built-in patented Advanced Close Time feature. While the door is travelling downwards and once the Advanced Close Limit Switch is activated, the door will stop after **200 milliseconds**. The distance travelled varies according to the speed of the door. The value is fixed and cannot be re-programmed or adjusted.

7.3 Limit Switch Adjustment Using Manual Hand Chain (if applicable)

Table 4 - Limit Switch Adjustment Procedures

Limit Switch	Adjustment Procedures
Open Limit	1. Using the hoist, manually raise the door to a nearly opened position or desired open position. 2. Pull the cam-retaining bracket from the Open side, see Figure 17, and rotate the Open cam manually until it activates the Open Limit Switch sufficiently so that a “click” can be heard. 3. Release the cam-retaining bracket and make sure that the bracket **engages** in the slots of both cams.
Advanced Close Limit	**1. Using the hoist, manually lower the door to approx. 6” above the ground.** 2. Pull the cam-retaining bracket from the Close side, see Figure 17, and rotate Close cam manually until it activates the Close limit switch sufficiently so that a “click” can be heard. 3. Release the cam-retaining bracket and make sure that the bracket **engages** in the slots of both cams.
Limit Switch Fine Adjustment	1. Limit switch fine adjustment SHOULD be done after the main power supply is connected to the operator. Refer to section Operator Start-up, Table 9, p.34. Note: One (1) notch on cam is equal (=) to approximately ½” of the door travel.

7.4 Limit Switch Adjustment Without Manual Hand Chain (if applicable)

Table 5 - Limit Switch Adjustment Procedures (no hoist)

Limit Switch	Adjustment Procedures
Open Limit	1. Move the open cam close to the open limit switch and proceed as per described in section Operator Start-up, Table 9, p.34. 2. Release the cam-retaining bracket and make sure that the bracket **engages** in the slots of both cams.
Advanced Close Limit	1. Pull the disconnect chain for manual operation. **2. Manually open the door approx. 6” above the ground.** 3. Pull the cam-retaining bracket from the Close side, see Figure 17, and rotate Close cam manually until it activates the Close limit switch sufficiently so that a “click” can be heard. 4. Release the cam-retaining bracket and make sure that the bracket **engages** in the slots of both cams.
Limit Switch Fine Adjustment	1. Limit switch fine adjustment SHOULD be done after the main power supply is connected to the operator. Refer to section Operator Start-up, Table 9, p.34. Note: One (1) notch on cam is equal (=) to approximately ½” of the door travel.

8 Electrical Wiring

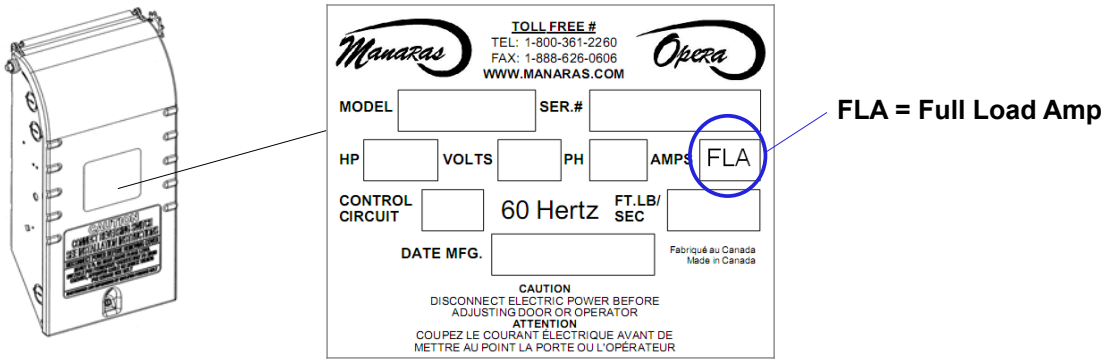
⚠ WARNING

To reduce risk of SEVERE INJURY or DEATH to persons:

- All electrical wiring should be permanent and should be done by a qualified professional and in accordance to local electrical codes.
- Always shut OFF the main power before performing any electrical intervention.
- Use proper wire gauge for incoming power line. Use copper conductors only.
- Use cable type CL2, CL2P, CL2R, or CL2X complying with the Standard “UL13 - Power-Limited Circuit Cables” for accessory connections.
- Install operator main circuit breaker next to operator for easy access for power shut-off.
- Use separate knockouts on operator control box for accessories and main power cables.
- Always separate low and high voltage wires.
- Operator should be properly grounded to the building ground and to the main power supply ground lug.
- Always use suitable and appropriate rating circuit breakers for operator protection.
- Compare available power supply voltage to voltage on operator name plate prior to electrical connection. Failure to connect appropriate power supply voltage may cause serious damage to the operator.

NOTICE

- THE OPERATOR MUST BE ADEQUATELY PROTECTED AGAINST OVERCURRENT AND SHORT-CIRCUIT.
- PLEASE REFER TO LOCAL ELECTRICAL CODE.
- PLEASE REFER TO NATIONAL ELECTRIC CODE (NFPA 70) ARTICLE 430 SECTION IV (430.51 / 430.52 / 430.53).
- PLEASE REFER TO CANADIAN ELECTRIC CODE (CSA 22.1) SECTIONS 28-200 / 28-206.



Guideline to determine the branch-circuit rating of the protective device [A]:

Time Delay Fuse: 1.75 x **FLA**

Non-Time Delay Fuse: 3.0 x **FLA**

A fuse that does not exceed the next higher standard ampere rating shall be permitted.

Example: If **FLA = 3.8A**

- Time Delay Fuse: 1.75 x **3.8A** = 6.65A → Standard fuse to use: 10A
- Non-Time Delay Fuse: 3.0 x **3.8A** = 11.4A → Standard fuse to use: 15A

NOTICE

- The installer MUST test for proper connection and functionality of the operator and its accessories before leaving the job site.
- The installer should also perform a demonstration for the end-user.

8.1 Low Voltage (Controls) and High Voltage (Power) Connections

1. Route the power line wires either from the right or from the left of the control box, as shown in Figure 18.
2. Route all low voltage control wires, as shown in Figure 18. KEEP LOW VOLTAGE WIRES SEPARATE FROM LINE VOLTAGE WIRES.
3. USE COPPER CONDUCTORS ONLY.

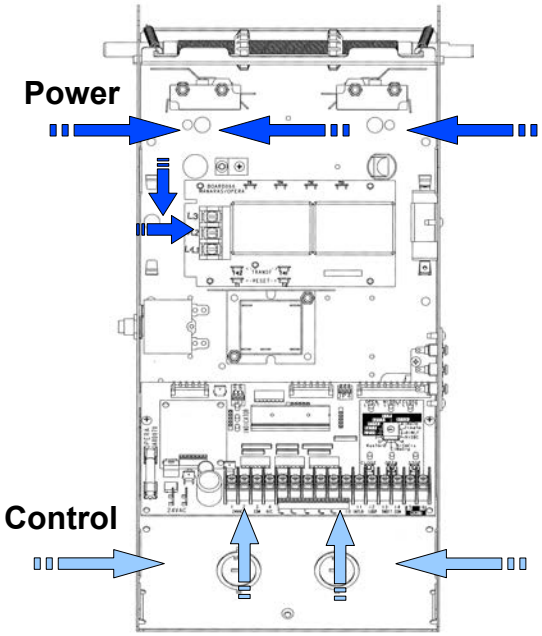
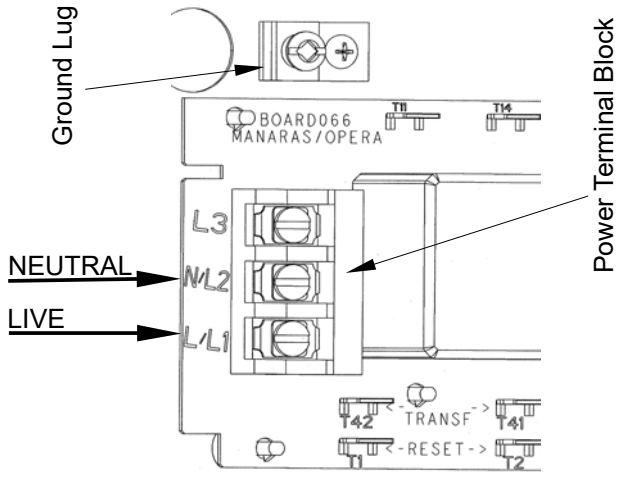
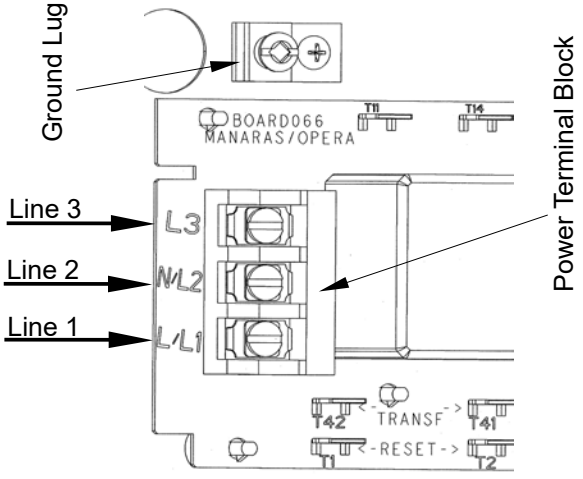


Figure 18 - Low Voltage (Controls) and High Voltage (Power) Connections

8.2 Main Power Supply Connection

Single-Phase (115/230V)	Three-Phase (208/230-460-575V)
	
<u>Correct motor rotation:</u> Switch the BLUE and ORANGE motor wires on the power board.	<u>Correct motor rotation:</u> Switch ANY TWO incoming lines (phase) on the power terminal block.

8.3 Push-Button Control Station Connection

⚠ WARNING

- Wall controls must be mounted in clear view of the door, far enough from the door, or positioned such that the user is prevented from coming in contact with the door while operating the controls and at least 5 feet (1,5 m) above the standing surface.

Push-Button Control Station (PBS) Connection

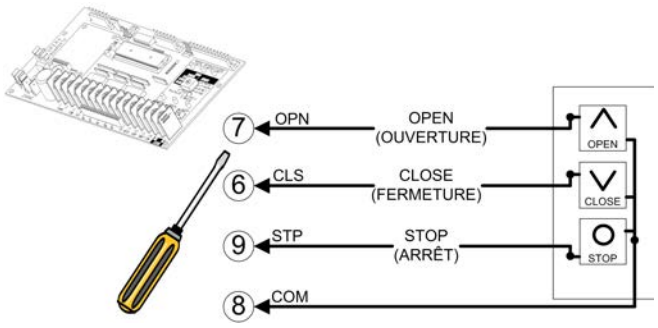


Figure 19 - STATION 020 / 084
3-PBS Open / Close / Stop

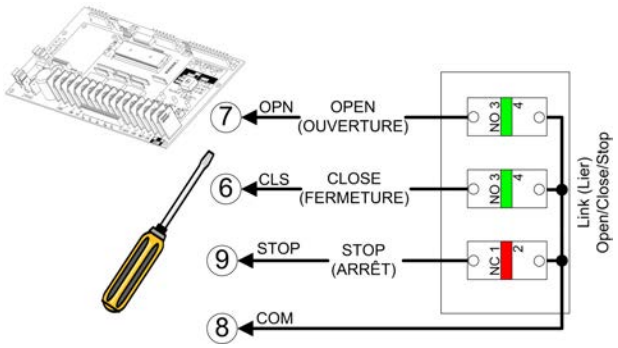


Figure 20 - STATION 041 / 049 / 056 / 076 / 078
3-PBS Open / Close / Stop

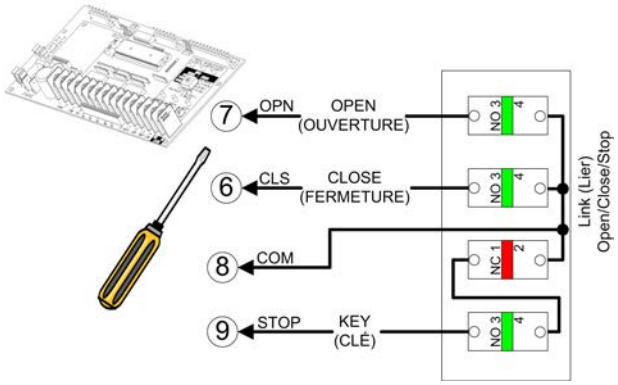


Figure 21 - STATION 079
3-PBS Open / Close / Stop with Key Lock-out

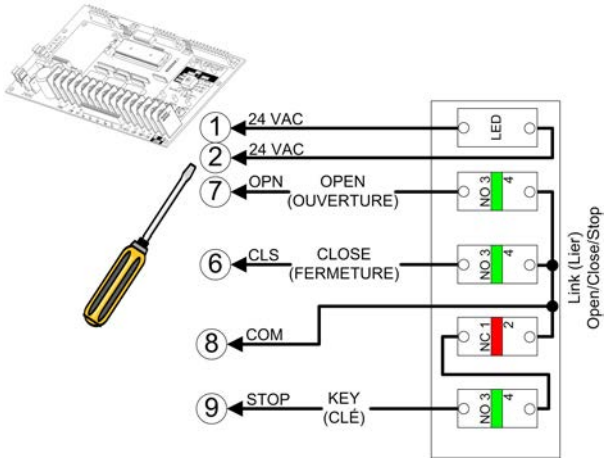


Figure 22 - STATION 080
3-PBS Open / Close / Stop with Key Lock-out and Light

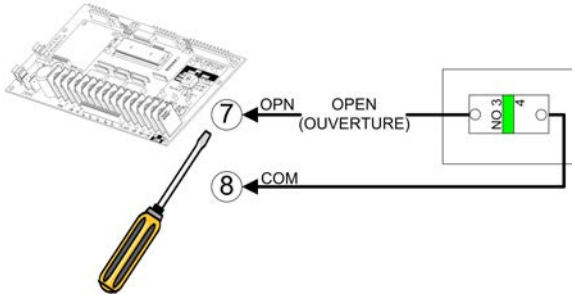


Figure 23 - STATION 001 / 081
1-PBS Open

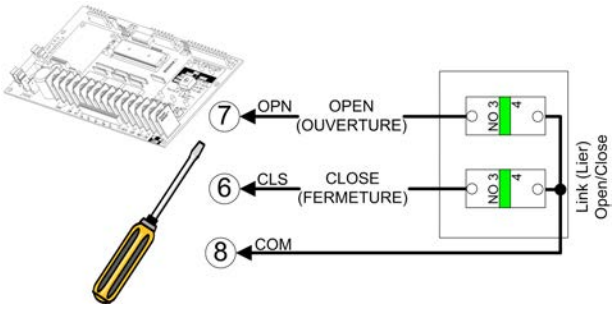


Figure 24 - STATION 010 / 082
2-PBS Open / Close

8.4 Monitored External Entrapment Protection Device Connection

NOTICE

- Do NOT connect more than one (1) monitored entrapment protection device simultaneously on the MONIT terminals without the use of an interface module, refer to section 8.4.4.
- Photoelectric cells must be installed facing each other across the door's path within 6” (15 cm) of the plane of the door and the beam no more than 5-3/4” (14,6 cm) above the floor.
- If a non-monitored photoelectric cell, pneumatic sensing edge or electric sensing edge is used instead of a monitored entrapment protection device, the operator will ONLY function in C2 (constant-pressure-to-close) mode. Radio or open/close controls will only open the door.

8.4.1 Monitored Photoelectric Cells

- **PHOTO 070:** Nema 1 photo cells, through beam type.
  (Manufactured by Fraba / UL File # E323938 / p/n: RAY-NS 1001)
- **PHOTO 061:** Nema 4X photo cells, use in industrial environments, submersible and impact resistant, through beam type. (Manufactured by Fraba / UL File # E323938 / p/n: OSE-T or OSE-R or OPE)
- **PHOTO 065:** Nema 4X photo cells, use in industrial environments, heavy-duty housing, retro-reflective type.
  (Manufactured by Fraba / UL File # E323938 / p/n: Ray/RT-2004)

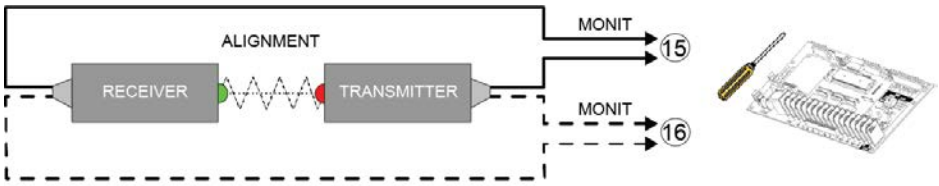


Figure 25 - PHOTO 061 / 061A / 070 Connection

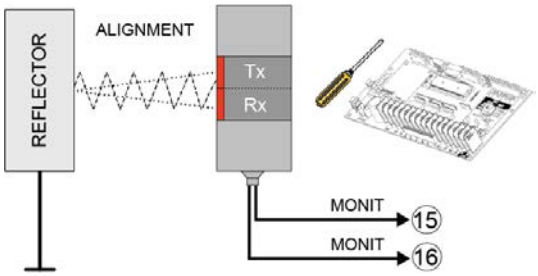


Figure 26 - PHOTO 065 Connection

8.4.2 Monitored Electric Sensing Edges

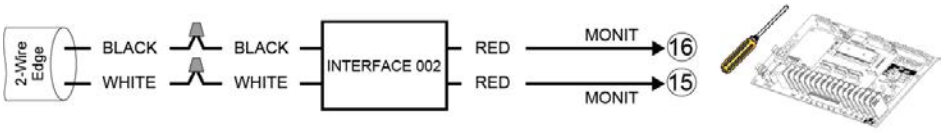


Figure 27 - SENSEDGE 007UM / 018UM / 044UM / 046M and INTERFACE 002 Connection

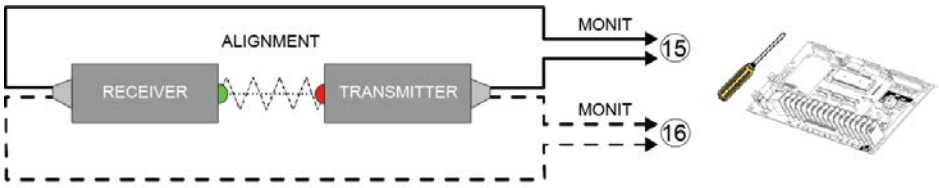


Figure 28 - SENSEDGE 042 Connection

8.4.3 Monitored Light Curtains

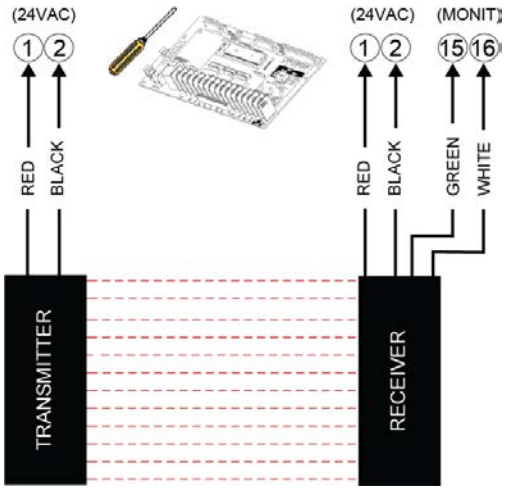


Figure 29 - LIGHTCURTAIN 001 / 002 Connection

8.4.4 Y-Connect Interface Module

When using more than one monitored entrapment protection device on the same door, a Y-connect interface module is required. The interface module will merge signals from the two devices on the same monitored input on the ECB.

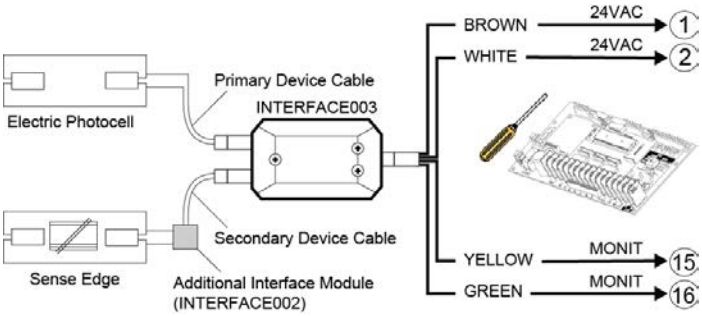


Figure 30 - INTERFACE 003 Connection

Please consult the documents supplied with the specific entrapment protection device for complete installation instructions.

Please contact your dealer or our inside sales department at **1-800-361-2260** for further information.

8.5 Optional Accessory Connections

NOTICE

- If the door is controlled by any device other than a constant pressure push-button station on close, including a timer-to-close, an entrapment protection device must be connected.
- Photoelectric cells must be installed facing each other across the door's path within 6” (15 cm) of the plane of the door and the beam no more than 5-3/4” (14,6 cm) above the floor.

8.5.1 Photoelectric Cells (Non-Monitored)

Through Beam Type

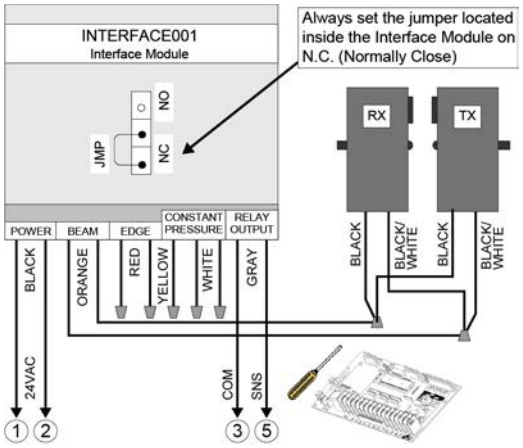


Figure 31 - PHOTO 008C3/C4/E1

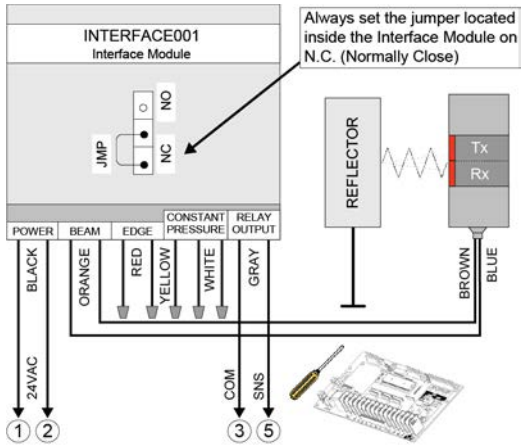


Figure 32 - PHOTO 008D1/D2

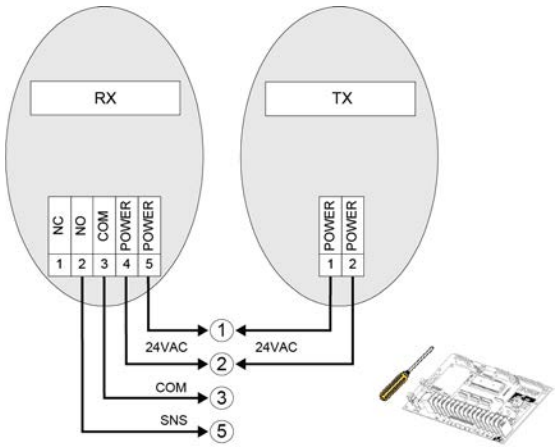


Figure 33 - PHOTO 015 / 016 / 045 / 050 / 051 / 059

Reflective Type

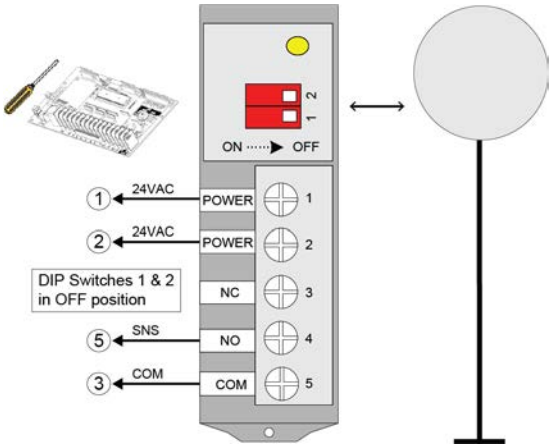


Figure 34 - PHOTO 060

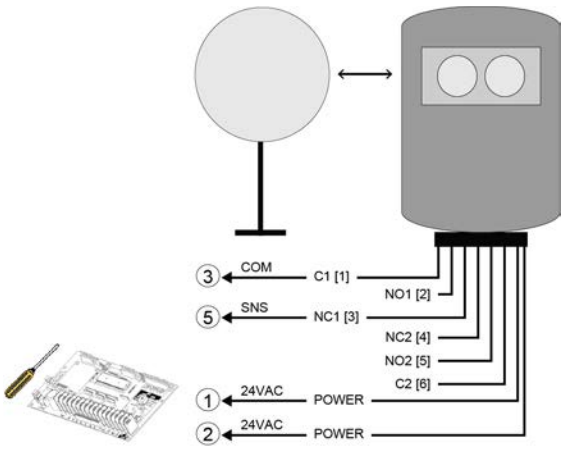


Figure 35 - PHOTO 018

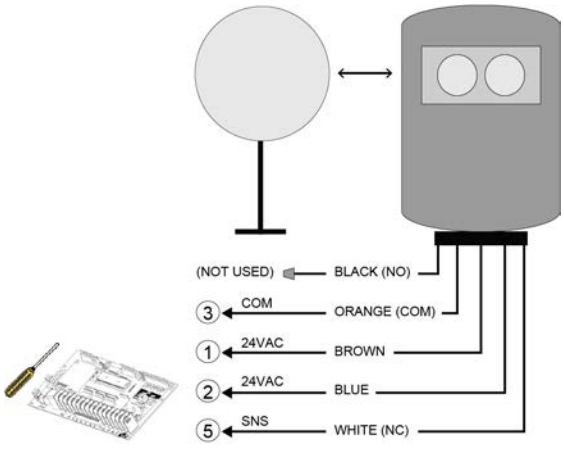


Figure 36 - PHOTO 038

8.5.2 Reversing Edge Device (Non-Monitored)

Installation

Pneumatic Sensing Edge

1. Place the air switch in position, refer to Figure 37.
2. Place the air hose in position.
3. Use a coil cord or take-up reel to connect the air switch to the operator terminals. Install electric wires according to Figure 38 or Figure 39.
4. Connect one end of the air hose to the air switch.
5. Place the air plug in the other end of the air hose.

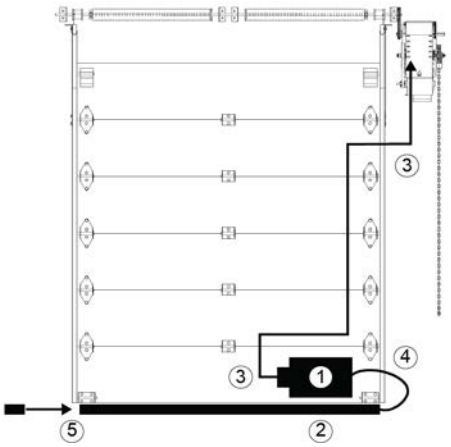


Figure 37 - Reversing Edge

Electric Sensing Edge

1. Place the junction box in position, refer to Figure 37.
2. Place the sensing edge in position.
3. Use a coil cord or take-up reel to connect the sensing edge wires to the operator terminals. Install electric wires according to Figure 40.
4. Connect the sensing edge to the junction box.
5. N/A

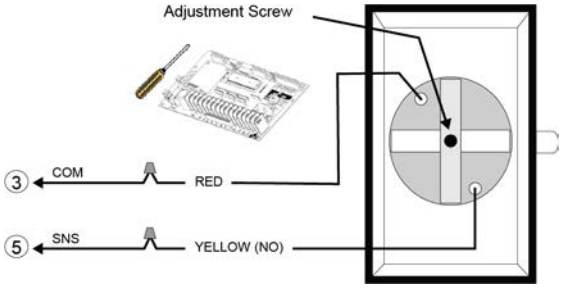


Figure 38 - AIRSWITCH 001 / 007

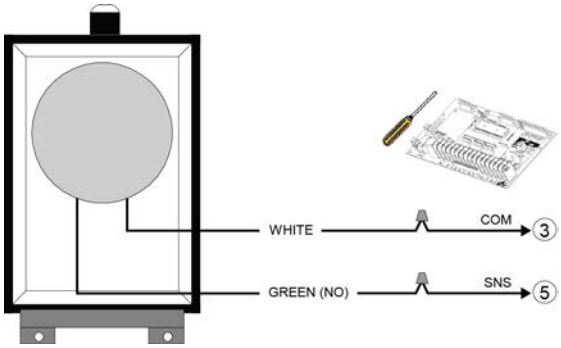


Figure 39 - AIRSWITCH 009 / 018

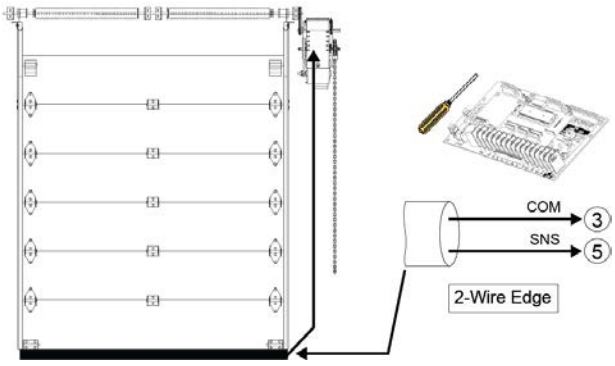


Figure 40 - Electric Reversing Edge

8.5.3 Pull Cord & Key Switch

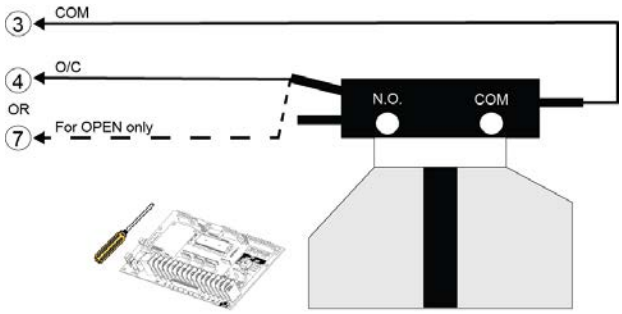


Figure 41 - PULLCORD 001 / 003 / 004 / 007

2-Position Key Switch

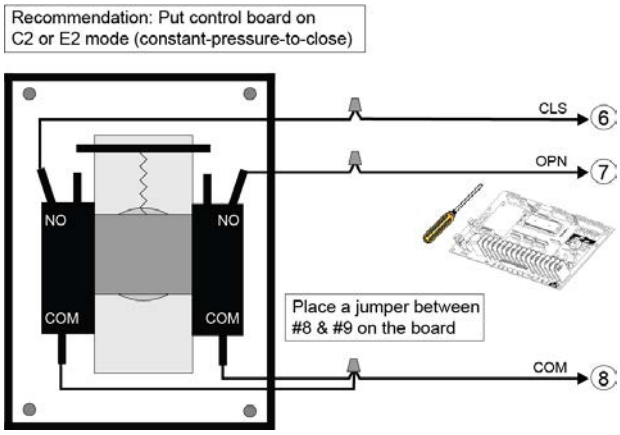


Figure 42 - KEYSWITCH 010 / 015

2-Position Key Switch & Stop Button

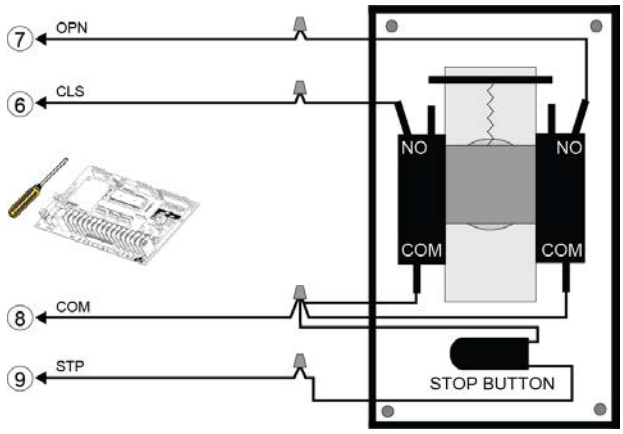


Figure 43 - KEYSWITCH 019

8.5.4 Vehicle Loop Detector

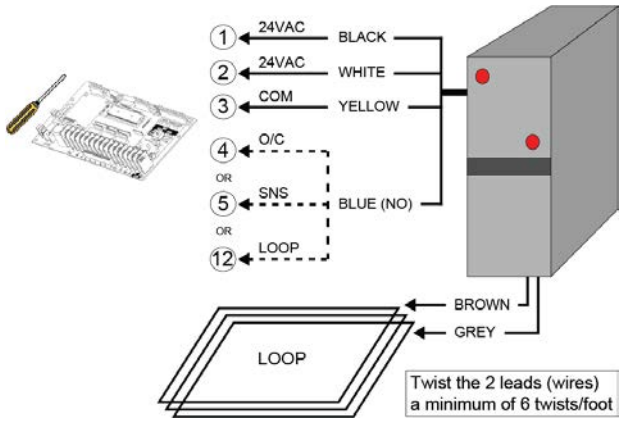


Figure 44 - Vehicle Loop Detector

For additional accessories, please contact your dealer or our inside sales department at **1-800-361-2260** for further information.

9 Electronic Control Board (ECB) – BOARD 070M

9.1 General Layout

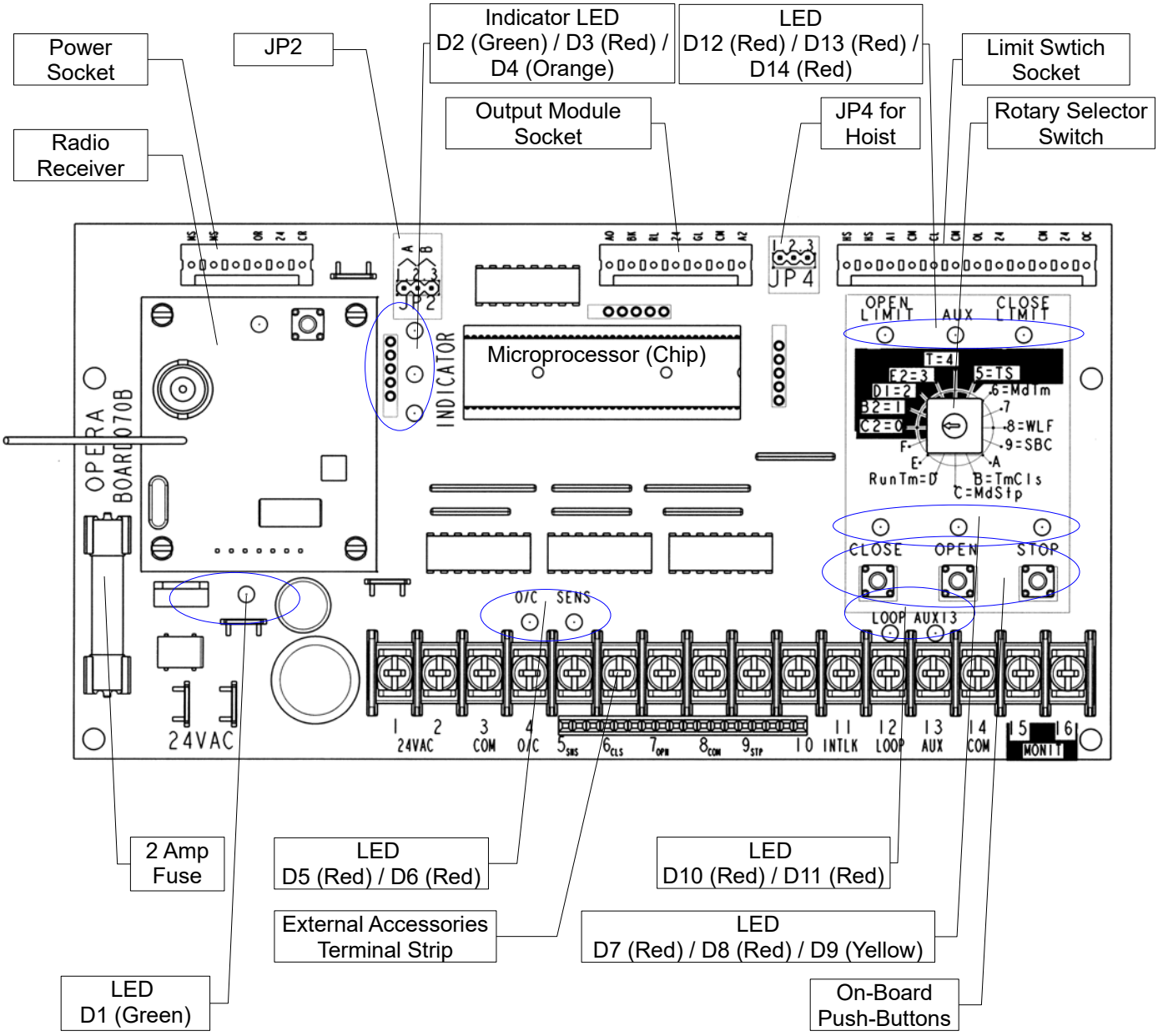


Figure 45 - Electronic Control Board – BOARD 070M

9.2 On-Board LED Monitoring Status

The electronic control board's LEDs help with wiring and troubleshooting diagnostics. Every LED indicates the status of the door. BOARD 070M has a non-volatile memory and the LEDs return to their initial state after a power interruption. Refer to Figure 45, p.24 as reference.

Table 6 - LED Monitoring Status

LED	LED ON	Functions
D1	**GREEN**	Indicates presence of 24VDC.
D2 / D3	Refer to Table 7, p.26 as reference.	
D4	**ORANGE**	Indicates monitored photo cell activation or absence of monitored photo cell or defective photo cell.
D5	**RED**	Only when single-button radio transmitter is activated *(stays ON for +/- 1 sec).*
D6	**RED**	When reversing or sensing edge is activated.
D7	**RED**	When close command is activated.
D8	**RED**	When open command is activated.
D9	**YELLOW**	Indicates that the stop button is connected and hoist or disconnect switch is not engaged.
D10	**RED**	When inductive loop (Terminal #12) is activated *(when loop is activated, door can be closed only by constant pressure).*
D11	**RED**	When external timer to close defeat switch is activated *(if used).*
D12	**RED**	When open limit switch is activated.
D13	**RED**	When external mid-stop limit switch is activated *(if used).*
D14	**RED**	When close limit switch is activated.

9.2.1 D2 / D3 LED Monitoring Status Combination Scenarios

Table 7 - D2/D3 LED Monitoring Status - Combination Scenarios

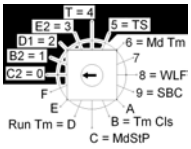
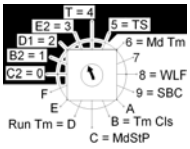
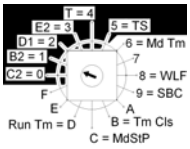
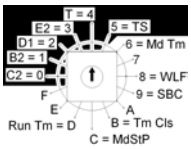
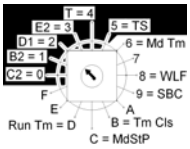
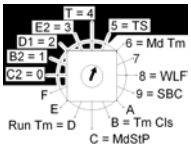
Scenario	D2 LED GREEN	D3 LED RED	Functions
1	 **OFF**	 **OFF**	Indicates a DC power failure.
2	 **OFF**	 **Flash**	When door is closing.
3	 **ON**	 **OFF**	When operator is on standby.
4	 **ON**	 **Flash**	Indicates wrong handing feature activation *(if a limit switch is not released/deactivated within 3.6 sec while door starts to close/open from the fully open/closed positions).*
5	 **ON**	 **ON**	Indicates a faulty motor centrifugal switch *(single-phase only)*.
6	 **Flash**	 **OFF**	When door is opening.
7	 **Flash**	 **Flash**	When timer to close is counting before closing the door.
8	 **Flash**	 **Flash**	When door is opening during programming of the run timer or the mid-stop features. Refer to section 9.3.2, p.28 as reference.

9.3 Electronic Control Board (ECB) Programming

9.3.1 Run Mode Settings

NOTICE

• Always return the door to **fully closed position** before performing any program settings.

C2 Mode  Selector switch position on **0**	**SET SELECTOR SWITCH ON *C2 = 0*** **Function:** Momentary contact to open and stop, constant-pressure-to-close with 3-button station. Activation of monit./entrapment protection devices will reverse the door while closing. Auxiliary devices function as an Open control and will reverse the door while closing.	**E2 Mode**  Selector switch position on **3**	**SET SELECTOR SWITCH ON *E2 = 3*** **Function:** Momentary contact to open and constant pressure to Close. Release of Close button or activation of monit./entrapment protection devices will reverse the door to fully open position.
B2 Mode  Selector switch position on **1**	**SET SELECTOR SWITCH ON *B2 = 1*** **Function:** Momentary contact to Open, Close and Stop with 3-button station. Activation of monit./ entrapment protection devices will reverse the door during closing. Auxiliary devices function as an Open-Close controls and will reverse the door while closing.	**T Mode**  Selector switch position on **4**	**SET SELECTOR SWITCH ON *T = 4*** **Function:** Under Mode T=4, if monit./entrapment protection devices are activated while door is closing, the door will reverse and will not close by Timer to Close (TTC). TTC will also be disabled if the chain hoist is engaged or if the stop is activated before elapsed time. TTC will resume its normal operation only after the door is fully closed.
D1 Mode  Selector switch position on **2**	**SET SELECTOR SWITCH ON *D1 = 2*** **Function:** Constant-pressure-to-open and constant-pressure-to-close. Activation of monit./entrapment protection devices will stop the door while closing.	**TS Mode**  Selector switch position on **5**	**SET SELECTOR SWITCH ON *TS = 5*** **Function:** Under Mode TS=5, if monit./entrapment protection devices are activated while door is closing, the door will reverse and will close by Timer to Close (TTC). TTC will also be refreshed if the chain hoist is engaged, if the stop is activated before elapsed time or in the case of a power outage.

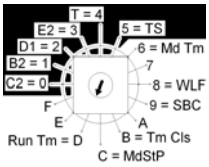
T (4) & TS (5) Mode: Only applicable with Timer to Close, refer to Programmable Features section, p. 28.

9.3.2 Programmable Features

NOTICE
• Always return the door to the **fully closed position** before performing any program settings.

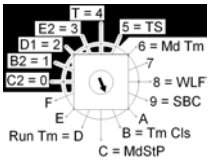
Maximum Run Timer

Maximum run timer is set to 90 seconds by default. When programmed, this feature calculates the total time required for the door to travel from the fully closed to the fully opened position and adds 5 seconds to this time. Therefore, if the door is obstructed while travelling up or down, this feature will stop the operator after the maximum run timer time has elapsed.

Run Timer Programming	Selector Switch	Set Run Timer to Default
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***D = Run Tm***. 3. Press the “Open” button and let the door reach the fully opened position. **Result: 5 sec** is added to the total travel time. 4. Set selector switch on run mode ***(0, 1, 2, 3, 4 or 5)***.		1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***D = Run Tm***. 3. Press the “Stop” button. **Result:** The max. run timer is set to the default value of **90 sec**. 4. Set selector switch on run mode ***(0, 1, 2, 3, 4 or 5)***.

Timer to Close (TTC)

Timer to Close (T = 4 or TS = 5 Mode), will close the door from the fully opened and mid-stop positions after a factory preset time (5 sec.). Timer to Close can be programmed in increments of 1 sec. or 15 sec.

TTC Programming	Selector Switch	TTC Deactivation
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***B = Tm Cls***. 3. Press the “Stop” button to return the time to **0 sec.** or to reprogram. 4. Press the “Open” button to add 15 sec. increments, or press the “Close” button to add 1 sec. increments. Max. 4 min. 5. Set selector switch on ***T = 4 or TS = 5***. Refer to Run Mode Settings section, p. 27 for mode descriptions.		1. If the TTC is not required, set selector switch on run mode **(*0, 1, 2, or 3)***.

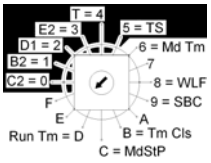
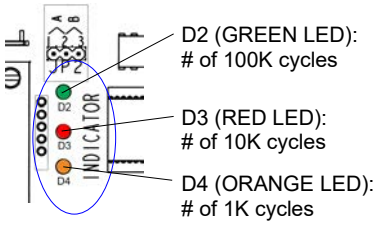
Timer to Close User Suspension Feature

This feature allows the Timer to Close to be enabled/disabled from the floor by using a wall push-button control station. This feature allows the user to keep the door opened for ONE CYCLE only.

TTC Deactivation	TTC Activation
While the door is in the closed position, press the push-button control station's “Stop” button 3 times and then the “Close” button 3 times consecutively. This will deactivate the TTC (*TTC is suspended*).	The TTC is re-activated (*TTC returns to normal function*) once the door is fully closed.

Built-in Cycle Counter

The Electronic Control Board includes an internal non-resettable cycle counter. Each complete door cycle is counted and the value is stored in the internal memory of the control board, providing valuable data for maintenance scheduling.

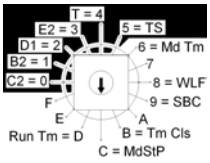
Cycle Counter Display	Selector Switch
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***E***. 3. Wait until all 3 Indicator LEDs have turned OFF: GREEN (D2), RED (D3) and ORANGE (D4). 4. Press the "Open" button to activate the Cycle Counter Display Sequence. The 3 Indicator LEDs will FLASH in order to display the # of cycles as follows: • ORANGE LED (D4) ⇨ # of 100K cycles • RED LED (D3) ⇨ # of 10K cycles • GREEN LED (D2) ⇨ # of 1K cycles Ex: 205 000 cycles or 205 999 cycles will be displayed the same: • ORANGE LED (D4) ⇨ will FLASH **2** times (**2**00 000); • RED LED (D3) ⇨ will FLASH **0** times (2**0**0 000); • GREEN LED (D2) ⇨ will FLASH **5** times (20**5** 000) Note: Quantities under 1000 cycles are not displayed. 5. During the Cycle Counter Display Sequence, pressing the "Stop" button will stop the 3 Indicator LEDs from flashing. Pressing the "Open" button once again, will commence the Counter's Display Sequence. 6. Set selector switch run mode (**0, 1, 2, 3, 4 or 5**). Refer to Run Mode Settings section, p. 27 for mode descriptions.	 **Indicator LEDs Cycle Counter Display Sequence** 

Mid Stop (MD STP)

NOTICE

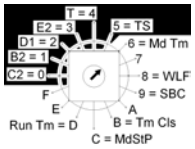
• The Mid-Stop position must always be programmed/adjusted so that there is a minimum gap of 12" between the top of the tallest vehicle and the bottom edge of the door.

Mid-Stop, when activated, will allow the door to stop at a predetermined position when an open signal is given from the fully closed position. The Radio control or Close push-button will close the door from the mid-stop position. The door will open fully from mid-stop position if the Open button is activated.

Mid-Stop Activation	Selector Switch	Mid-Stop Deactivation
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***C = MdStP***. 3. Press the "Open" button. While door is moving press "Stop" button at desired (mid-stop) position. 4. Set selector switch on run mode ***(0, 1, 4, or 5)***.		1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***C = MdStP***. 3. Press the "Stop", "Close" and "Open" buttons consecutively. 4. Set selector switch on run mode ***(0, 1, 2, 3, 4 or 5)***.

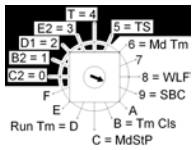
Mid-Stop Timer (MD TM)

This feature allows the Timer to Close to be enabled/disabled at the Mid-Stop position.

MD TM Activation	Selector Switch	MD TM Deactivation
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***6 = Md Tm***. 3. Press the “Close” button. 4. Set selector switch on run mode ***(4, or 5)***.		1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***6 = Md Tm***. 3. Press the “Stop” button. 4. Set selector switch on run mode ***(0, 1, 2, 3, 4 or 5)***.

Single-Button Control (SBC)

With this feature, it is possible to use a single-channel transmitter for a Commercial Application, as well as a Single-Button Control (SBC). The SBC provides the user with the possibility to open, stop or close the door by using a single-button radio transmitter (or a single push-button station).

SBC Activation	Selector Switch	SBC Deactivation
1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***9 = SBC***. 3. Press the “Open” button. 4. Set selector switch on run mode ***(1, 4, or 5)***.		1. Verify if the close limit switch is activated and if the close LED is ON. 2. Set selector switch on ***9 = SBC***. 3. Press the “Stop” button. 4. Set selector switch on run mode ***(0, 1, 2, 3, 4 or 5).***

Universal Auxiliary Output Module (8 = WLF)

The universal auxiliary output module is sold separately. The module allows for the connection of external devices such as: red and green warning lights (custom sequences available, ask Manaras-Opera for details), air curtains, horns, locks, etc...

Please contact your dealer.

For more information, please visit
www.devncocanada.com or call toll free at 1-855-931-3334

10 On-Board Radio Receiver

10.1 Radio Receiver Components and Compatible Transmitting Devices

The On-Board Radio Receiver is factory installed on all operators equipped with an Electronic Control Board **BOARD 070** and features Rolling Code Technology. Mix and match any Transmitter from the Series 100 (Rolling Code Technology) with the On-Board Radio Receiver. One (1) Receiver will accept up to 50 Transmitters. One (1) Receiver controls 1 Door.

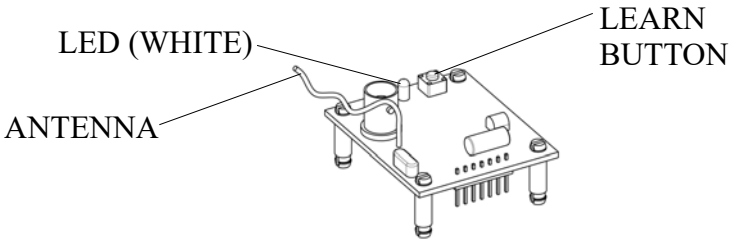


Figure 46: RADIORE100 (ECB BOARD070)

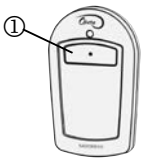
Series 100 – Rolling Code Technology Transmitters	
	**RADIOEM 101:** 1-Button Opera Brand Transmitter is used for operation of a Single Door. Can be configured as a traditional Commercial Sequence or as a Single-Button Control (The SBC provides the user with the possibility to Open / Stop / Close the door by using a single-button radio transmitter or a single push-button station.
	**RADIOEM 102:** Mini Key-chain Opera Brand Transmitter can be used as either a 1-Door 3-Button Transmitter (with Open / Close / Stop function) or as a 3-Door Transmitter (Commercial Sequence or SBC). Field selectable.
	**RADIOEM 103 SD:** 3-Button Opera Brand Transmitter is used for operation of a Single Door (SD) with Open / Close / Stop function. **RADIOEM 103 MD:** 3-Button Opera Brand Transmitter is used for operation of 3-Doors (Commercial Sequence or SBC). The SD or MD function is field selectable, as well as the Commercial Sequence or SBC for the MD model.
	**RADIOEM 144:** 3-Button Opera Brand Transmitter is used for operation of up to 144 doors with Open / Close / Stop function. Two rotary dials (Letters: A to L) and (Numbers: 1 to 12) permit for a proper door selection.
	**KEYLESS 042:** Wireless Entry Transmitter for keyless access to 1-Door or Multiple-Doors (up to 4-Doors).

FCC and ISED
This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) This device must accept any interference received, including interference that may cause undesired operation. **WARNING:** Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment. **NOTE:** This device has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FC C Rules and Industry Canada ICES standards. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: • Reorient or relocate the receiving antenna. • Increase the separation between the equipment and receiver. • Connect the equipment into an outlet on a circuit different from that to which the receiver is connected. • Consult the dealer or an experienced radio/TV technician for help.

10.2 Transmitter Programming: RADIOEM101, RADIOEM102, RADIOEM103, RADIOEM104

The Opera Brand Transmitters can be used as either a 1-Door x 3-Button Transmitter or as a Multiple-Door Transmitter (Commercial Sequence or SBC). Commercial Sequence or SBC settings depend on the operator programming settings. The Transmitters can be re-programmed as needs change.

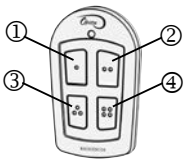
Table 8 - Radio Control Programming

<table>
<tr><th>Transmitter</th><th>Modes and Functions</th><th>Transmitter Programming</th></tr>
<tr><td> 

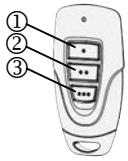
RADIOEM101</td><td>1-Door
1-Button Transmitter (1)

1. OPEN / STOP / CLOSE → Only Button</td><td rowspan="2">No initial programming is required.

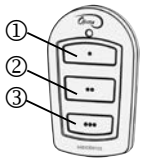
The Transmitters are ready to be matched to the On-Board Radio Receiver, please refer to section 10.3, p.33.

For pairing with a compatible Opera Brand External Radio Receiver, please consult the documentation included with the particular accessory.</td></tr>
<tr><td> 

RADIOEM104</td><td>4-Door
4 x 1-Button Transmitter (1)

1. DOOR #1 → Top Left Button
2. DOOR #2 → Top Right Button
3. DOOR #3 → Bottom Left Button
4. DOOR #4 → Bottom Right Button</td></tr>
<tr><td colspan="3">(1) Each button acts separately as a 1-Button Transmitter.
Commercial Sequence or SBC Programming depends on the Operator Settings, please refer to the Commercial Sequence or SBC Programming instructions, p. 33).</td></tr>
<tr><td> 

RADIOEM102
Mini Key Chain</td><td>1-Door
3-Button Transmitter
(Factory default for RADIOEM103SD)

1. OPEN → Top Button
2. CLOSE → Middle Button
3. STOP → Bottom Button</td><td>1. Press and HOLD Buttons ① and ③ for 5 sec.
The RED LED will BLINK.
You have 15 sec. to complete the configuration or you will need to restart.
2. Release Buttons ① and ③.
3. Press Button ①.
4. The RED LED will stop blinking.
Programming is now complete.</td></tr>
<tr><td> 

RADIOEM103
Single Door (SD) / Multiple Door (MD)</td><td>3-Door
3 x 1-Button Transmitter (1)
(Factory default for RADIOEM102 & RADIOEM103MD)

1. DOOR #1 → Top Button
2. DOOR #2 → Middle Button
3. DOOR #3 → Bottom Button</td><td>1. Press and HOLD Buttons ① and ③ for 5 sec.
The RED LED will BLINK.
You have 15 sec. to complete the configuration or you will need to restart.
2. Release Buttons ① and ③.
3. Press Button ③.
4. The RED LED will stop blinking.
Programming is now complete.</td></tr>
<tr><td colspan="3">(1) Each button acts separately as a 1-Button Transmitter.
Commercial Sequence or SBC Programming depends on the Operator Settings, please refer to the Commercial Sequence or SBC Programming instructions, p. 33).</td></tr>
</table>

10.3 On-Board Radio Receiver Programming Instructions

To MATCH a Transmitter to the Receiver	To DELETE ALL Transmitters from the Receiver' Memory
1. HOLD the Receiver's **LEARN** button until the LED flashes (approx. 2 sec.) (frequency of 1 sec. ON / 1 sec. OFF). 2. HOLD any button on the Transmitter until the Receiver's LED stops flashing.	1. HOLD the Receiver's **LEARN** button until the LED flashes (approx. 10 sec.) (frequency of 1/3 sec. ON / 1/3 sec. OFF).

Optional External Radio Receivers (Ordered Separately)

- **RADIORE 901:** Opera Brand Universal Radio Receiver, 1 Door, compatible with both Rolling Code Transmitters (up to 50) and Fixed Code (Dip-Switch) Transmitters (unlimited # of identical). Ideal for Hardwired Operators.
- **RADIORE 102:** Opera Brand External Radio Receiver, 1 Door, up to 1000 Transmitters/Receiver.

10.4 Commercial Sequence or SBC Programming (Optional)

Modes	Functions	Programming (On operator's ECB)
Commercial Sequence - 1-Button	**OPEN / CLOSE → Button** **Door is CLOSED:** - Click Button → Door OPENS FULLY **During UPWARD Travel:** - Click Button → Nothing happens **Door is OPENED:** - Click Button → Door CLOSES FULLY **During DOWNWARD Travel:** - Click Button → Door reverses and OPENS FULLY **Door is STOPPED:** - Not possible in this mode. Door is either FULLY OPENED or FULLY CLOSED.	**Standard default mode.** 1. Door is in fully CLOSED position. 2. On ECB, verify if the close limit switch is activated (CLOSE LED is ON). 3. On ECB, set select switch on **9 = SBC**. 4. On ECB, press "**STOP**" button. 5. On ECB, select run mode **(1, 4, or 5)**.
Single Button Control (SBC) Available with the Electronic Control Board (ECB) only. Alternating Sequence	**OPEN / STOP / CLOSE → Button** **Door is CLOSED:** - Click Button → Door OPENS **During UPWARD Travel:** - Click Button → Door STOPS **Door is STOPPED:** - Click Button → Door CLOSES **During DOWNWARD Travel:** - Click Button → Door STOPS **Door is STOPPED:** - Click Button → Door OPENS **Note**: If the door is STOPPED for more than 2 minutes, the next movement will be UPWARD regardless of the previous movement.	1. Door is in fully CLOSED position. 2. On ECB, verify if the close limit switch is activated (CLOSE LED is ON). 3. On ECB, set select switch on **9 = SBC**. 4. On ECB, press "**OPEN**" button. 5. On ECB, select run mode **(1, 4, or 5)**.

11 Operator Start-up

⚠ WARNING

To reduce risk of SEVERE INJURY or DEATH to persons:
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- Never go under a stopped, partially opened door.

1. Turn power ON.
2. Use on-board, wall-button station (Open/Close/Stop), external entrapment device or jumper wires for testing, see Table 9.

Table 9 - Start-up and Testing Guide

Test	Door Position	Action	Door Response	LED Status
Open	Door at 6" from the closed position	1. Press "OPEN". 2. Check if door is stopped by Open limit switch. 3. If required, re-adjust Open limit, as shown in Figure 17, p.13.	Door should open instantly.	"Open Limit" LED is ON
Close	Door at fully open position	1. Press "CLOSE". 2. Check if door is stopped by Close limit switch. 3. If required, re-adjust Close limit, as shown in Figure 17, p.13.	**- C2 mode:** *(selector switch on C2=0 or if external monitored entrapment device is not connected).* Door should close as long as the close button is activated. **- B2 mode**: *(selector switch on B2=1 and if external monitored entrapment device is connected).* Door should close instantly.	"Close Limit" LED is ON
Sense Edge	A) Door at fully closed position	Activate external entrapment device OR Momentarily touch #3 & #5 on the main terminal with a jumper wire.	Door should stay at closed position.	"SENS" LED is ON as long as the contact is maintained
	B) Door is closing (movement)		Door should stop and then reverse to fully opened position.	
O/C (single-button radio)	A) Door at fully opened position	Activate the single-button transmitter OR Momentarily touch #3 & #4 on the main terminal with a jumper wire.	Door should close.	"O/C" LED is ON as long as the contact is maintained *(+/- 2 sec)*
	B) Door at fully closed position		Door should open.	
	C) Door is closing (movement)		Door should reverse to fully opened position.	

12 Clutch Adjustment

NOTICE

- The friction clutch is NOT intended to protect people. It is designed to protect the operator and door system against potential damage.
- The friction clutch is factory adjusted during final testing. Proper adjustments should be done on site according to the door characteristics and application.
- In order to avoid the door from getting damaged when the lock is on, the friction clutch must be properly adjusted according to the instructions below.

Best Practices Encouraged by Manaras-Opera

On sectional doors : Manaras-Opera recommends the installation of a hard stop at the end of the tracks (ex. bolt, deformation of tracks, bumper spring, pusher spring, etc). With such installation, the door is prevented from running out of the tracks. The clutch (torque limiter) will prevent any damage to occur to the door system.

This operator is supplied with a **Door Lock Sensor feature**. The door lock sensor feature prevents the door from getting damaged when the door lock hasn't been removed prior to electronic operation. It eliminates the need of external interlock wiring.

This feature can only be used on operators equipped with a friction clutch. When the lock stops the door, the clutch slips and in less than 1 second, the door will reverse a fraction of a second to release the tension on the lock.

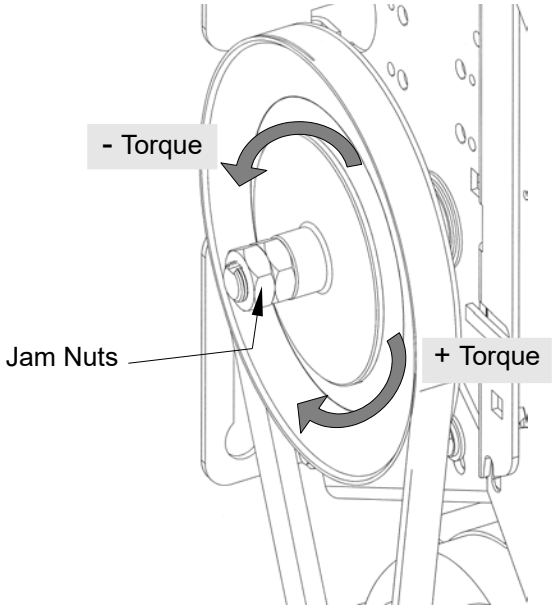


Figure 47 - Clutch Adjustment

To adjust the clutch:

1. Unlock the jam nuts with two (2) 15/16” keys, refer to Figure 47.
2. Rotate the nut counter-clockwise to release the tension.
3. Gradually rotate the nut clockwise until there is just enough tension to permit smooth operation (while still allowing the clutch to slip if the door is obstructed).
4. Lock the jam nuts.

User Instructions

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING

TO REDUCE THE RISK OF SEVERE INJURY OR DEATH TO PERSONS:

1. READ AND FOLLOW ALL INSTRUCTIONS.
2. Never let children operate or play with door controls. Keep the remote control (where provided) away from children.
3. Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
4. Test the door's safety features at least once a month. After adjusting either the force or the limit of travel, retest the door operator's safety features. Failure to adjust the operator properly may cause severe injury or death.
5. For products having a manual release, if possible, use the manual release only when the door is closed. Use caution when using this release with the door open. Weak or broken springs may cause the door to fall rapidly, causing severe injury or death.
6. KEEP DOORS PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner Manual. An improperly operating or balanced door could cause severe injury or death. Have trained door systems technician make repairs to cables, spring assemblies and other hardware.
7. SAVE THESE INSTRUCTIONS.

For The California Market:

⚠ **California Proposition 65 Warning** ⚠

WARNING:
This product can expose you to chemicals including lead, which are known to the State of California to cause cancer or birth defects or other reproductive harm.

For more information go to: www.p65warnings.ca.gov S227R0

NOTICE
• The installer should perform a demonstration of the operator and it's accessories (ex: push-button station, radio control), external entrapment protection device and manual release for the end-user.

1 Operation Instructions

Door Operation Instructions	Refer to Installation Instructions
• **Hoist:** • **Disconnect Mechanism:** • **Emergency Egress:**	Section 6.2, p.11.
• **Push-Button Wall Station:** - Use Open/Close or Stop on the push-button wall station	Section 9.3.1, p.27.
• **Radio Transmitter:**	Section 10, p. 31.

2 Quick Fix Instructions

Table 10 - Basic Troubleshooting Guide ~ from floor level

Symptom	Possible Cause	Fix Problem
Door doesn't respond to any command	◆Chain hoist is in engaged position, if applicable. (LED D9 is OFF)	➔ Return the chain to its neutral position (electrical mode). Refer to p.11 for further details.
	◆Disconnect chain is in engaged position, if applicable. (LED D9 is OFF)	➔ Release tension from the disconnect chain and secure the chain keeper. Refer to p.11 for further details.
	◆“Stop” button is stuck. (LED D9 is OFF)	➔ Press and release the “Stop” button on the wall station several times.
	◆No power supply. (LED D2 is OFF)	➔ Verify the incoming power line from the main breaker, making sure it has not tripped or blown a fuse.
Door closes only on constant pressure	◆Photo cells are not properly aligned or are obstructed. (LED D4 is ON)	➔ Clear the obstruction or re-align photo cells.
	◆Loop is obstructed (presence of metal). (LED D10 is ON)	➔ Clear the obstruction.
When pressing “Open” button, door opens ~1-2 ft, then stops and reverses	◆Mechanical door lock is engaged.	➔ Release the door lock.
	◆Verify if the rubber seal at the bottom of the door is frozen to the ground (winter time).	➔ Clear ice and free the rubber seal at the bottom of the door.
Door doesn't respond to any radio command	◆No power supply (transmitter light is OFF)	➔ Replace the transmitter's battery.
	◆Poor radio control range.	➔ Bring the radio transmitter closer to the operator.
	◆Photo cells are not properly aligned or are obstructed. (LED D4 is ON)	➔ Clear the obstruction or re-align photo cells.
Timer to Close doesn't close the door	◆Timer to Close has been suspended accidentally for ONE cycle.	➔ Timer to Close will return to normal after door have been fully closed. Refer to p.28 for further details.
Timer to Close closes the door after being suspended	◆Timer to Close has been reactivated accidentally.	➔ To suspend the Timer to Close, close door completely. Then press the “Stop” button 3 times and then press the “Close” button 3 times. Refer to p.28 for further details.

Maintenance Instructions

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING

TO REDUCE THE RISK OF SEVERE INJURY OR DEATH TO PERSONS:

- Inspections, service and repairs should be performed anytime a malfunction is observed or suspected.
- Only qualified persons should perform maintenance on a door operator and all safety precautions should be taken into consideration.
- When servicing, always disconnect operator from main power supply.
- KEEP DOORS PROPERLY OPERATED AND BALANCED.
- See Door Manufacturer's Owner Manual. An improperly operated or balanced door can cause severe injury or death. Have qualified door system technicians perform repairs to cables, spring assemblies and other hardware.

For The California Market:

1 Preventative Maintenance Schedule

1.1 Mechanical Inspection

The door area should always be kept clear of dirt, rocks or any other substances in order to insure proper operation. Maintenance of the door operator should be performed according to the schedule in Table 11.

Table 11 - Mechanical Inspection Schedule

Time Frame	Inspection
Every Month	• Test the door's safety features. • Verify the brake function (if applicable). • After adjusting either the clutch or the limit's travel, retest the operator's safety features. • Verify gear reducer's oil level (if applicable).
Every 3 Months	• Verify and adjust the clutch if necessary.
Every 6 Months	• Lubricate all moving parts. Bushings are oil impregnated and are lubricated for life. • Verify that all mechanical parts function properly. • Inspect the V-belt and adjust or replace if necessary. • Manually operate the door. If the door does not open or close freely, correct the cause of the malfunction.
Once a Year	• Run the operator a few cycles: ◦ Make sure that the door rollers are rolling smoothly on the track. ◦ Listen to the motor: The motor should hum quietly and smoothly. ◦ Verify that the limits operate quietly and smoothly: investigate any unusual noise. • Verify that the mounting bolts are holding the unit securely. • Inspect the unit for evidence of corrosion. • Change the gear reducer's oil, at the very least, after every **2500 hours** of operation or once a year (if applicable).

1.2 Electrical Inspection

It is recommended that the electrical maintenance inspections be performed at the same intervals as the mechanical maintenance inspections.

Table 12 - Electrical Inspection

Time Frame	Inspection
Every Month	• Inspect the unit for evidence of corrosion on electrical wires and connectors. • Inspect the wiring compartment and remove any dirt from the control units. • Verify all the grounding wires and terminals for corrosion. Be particularly careful to verify the ground wires. • Verify the terminal strips to insure that all the screws are tightened. • Verify that the pneumatic edge or other entrapment protection devices installed on the operator are fully operational. • Verify the voltage at the input terminals while the operator is running. The voltage must not drop more than 10% momentarily. If the voltage drop is too deep when running, the relays may chatter and the contact points will wear prematurely and may eventually seize. Verify the power terminals for corrosion. • Verify the current consumption of the unit with an amp-meter. The current value should be consistent with the nameplate specifications. Investigate any anomaly.

1.3 Band Brake Maintenance

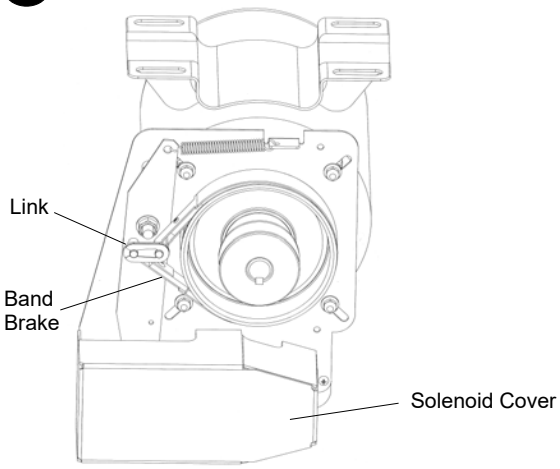
⚠ WARNING

To reduce the risk of SEVERE INJURY or DEATH to persons:
• Be sure that the main power is OFF before performing any changes on the operator.

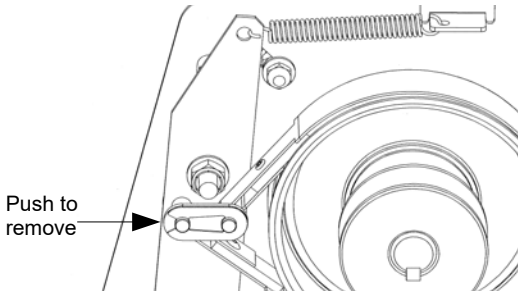
1.3.1 Changing a Brake Band

The brake band is preformed at the factory. Please insert the brake band carefully around the brake drum.

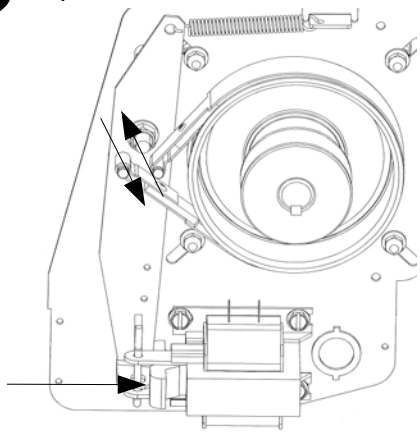
1 Remove solenoid cover



2 Remove link and used band brake

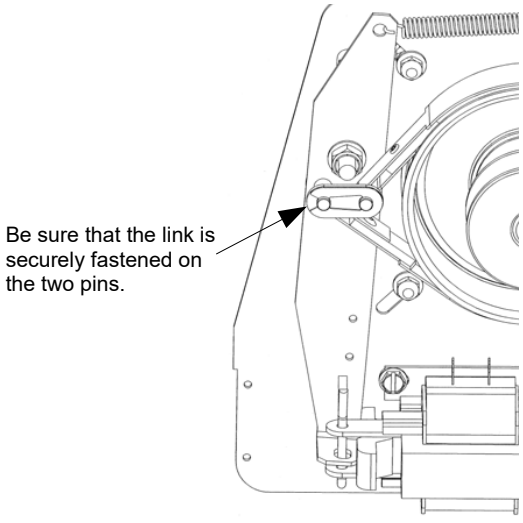


3 Replace band brake



Push solenoid plunger to reduce tension when removing or installing the band brake.

4 Place the link

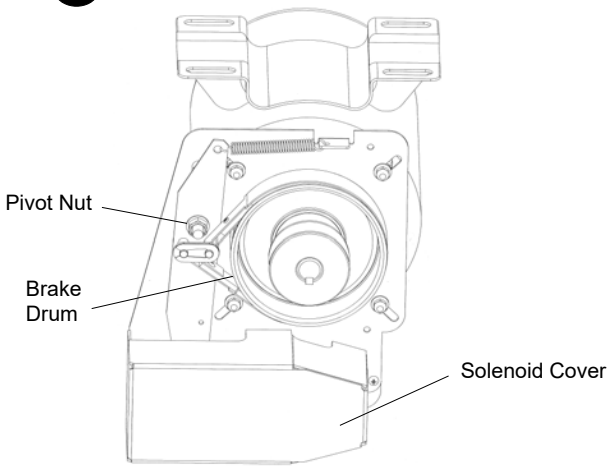


5 See brake adjustment on next page

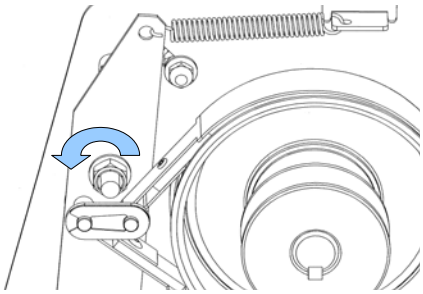
1.3.2 Brake Adjustment

The brake is factory set, however, after extensive use the brake may need to be adjusted.

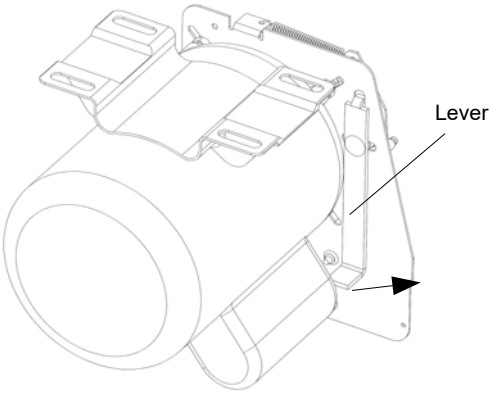
1 Remove solenoid cover



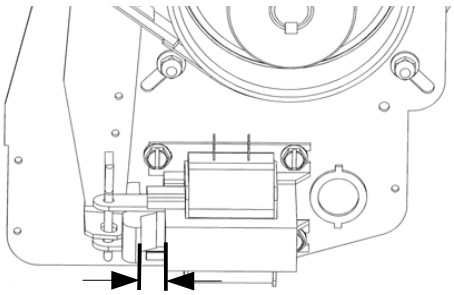
2 Loosen pivot nut



3 Adjust solenoid gap



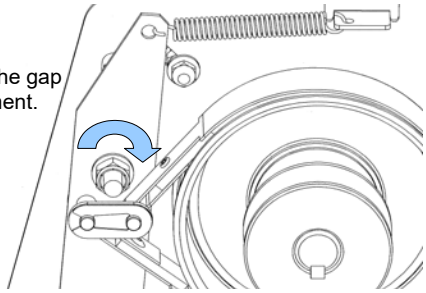
Pull the lever to adjust the gap between the plunger and solenoid body.



Gap must be between 1/4"and 3/8".

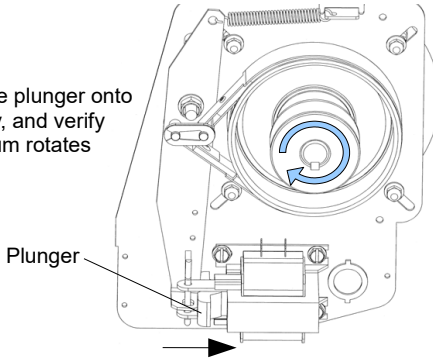
4 Tighten pivot nut

Recheck the gap measurement.



5 Check brake adjustment

Manually push the plunger onto the solenoid body, and verify that the brake drum rotates easily by hand.



6 Re-install solenoid cover

2 Troubleshooting Guide

The electronic control board LEDs help with wiring and troubleshooting diagnostics. Every LED indicates the status of the door. The electronic control board has a non-volatile memory and the LEDs return to their initial state after a power interruption.

Easy Fix: Before starting any intervention, verify the LED's monitoring status and refer to Table 6, p.25 for a proper diagnosis.

Table 13 - Troubleshooting Guide - Part 1

Symptom	Probable Cause	Suggested Action
Door doesn't respond to any command	◆Chain hoist is in engaged position, if applicable. (LED D9 is OFF)	➔ Return the chain to its neutral position (electrical mode). Refer to p.11 for further details.
	◆Disconnect chain is in engaged position, if applicable. (LED D9 is OFF)	➔ Release tension from the disconnect chain and secure the chain keeper. Refer to p.11 for further details.
	◆"Stop" button is stuck. (LED D9 is OFF)	➔ Press and release any "Stop" button.
	◆Control station not connected or wired correctly. (LED D9 is OFF)	➔ Verify and correct wiring.
	◆No power supply. (LED D2 is OFF)	➔ Verify the incoming power line from the main breaker, making sure it has not tripped or blown a fuse.
Door closes only by constant pressure	◆Selector switch set on C2 mode.	➔ Set switch on B2 mode (B2=1).
	◆Photo cells are not properly aligned or are obstructed. (LED D4 is ON)	➔ Clear the obstruction or re-align.
	◆Faulty monitored photocells or loose wires. (LED D4 is ON)	➔ Verify, tighten or replace.
	◆Reversing device not connected (Monitored photo cell as per UL325). (LED D4 is ON)	➔ Connect monitored photo cells as per UL325 for momentary contact to close.
	◆Loop is obstructed (Presence of metal). (LED D10 is ON)	➔ Clear the obstruction.
Operator not operating as expected	◆Selector switch is not set on the desired mode.	➔ Set switch on desired mode, refer to p.27 for further details.
Timer to Close doesn't close the door	◆Timer to Close has been suspended accidentally for ONE cycle.	➔ Timer to Close will return to normal after door have been fully closed. Refer to p.28 for further details.
Door doesn't respond to any radio command	◆No power supply (Transmitter light is OFF)	➔ Replace the transmitter's battery.
	◆Transmitter is not properly programmed.	➔ Reprogram the transmitter.
	◆Photo cells are not properly aligned or are obstructed. (LED D4 is ON)	➔ Clear the obstruction or re-align.
"Stop" button doesn't stop the door	◆Two 3-push button stations (or more) are connected in parallel.	➔ Verify and correct wiring.(Stop buttons in series, only Open & Close in parallel).

Table 14 - Troubleshooting Guide - Part 2

Symptom	Probable Cause	Suggested Action
Door doesn't respond to "Open" command, but does respond to "Close" command	◆Defective "Open" push-button or "Open limit switch. ◆Loose wire on "Open" push-button or "Open" limit switch.	➔ Replace push-button or limit switch. ➔ Verify and correct wiring.
Door doesn't respond to "Close" command, but does respond to "Open" command	◆Defective "Open" push-button or "Open limit switch. ◆Loose wire on "Open" push-button or "Open" limit switch.	➔ Replace push-button or limit switch. ➔ Verify and correct wiring.
Door reverses to fully open position after the door closes and reaches the floor	◆The "Close" limit switch is not being engaged by travelling cam. ◆An "Open" command is being given.	➔ The "Close" limit switch needs to be adjusted properly at the end of travel. ➔ Verify "Open" push-button or any opening device for short-circuit.
Door doesn't open or close, motor hums or blows the main breaker	◆Mechanical door lock is engaged. ◆Door is jammed. ◆Brake doesn't release, if applicable. ◆Loose wire on solenoid brake, if applicable. ◆Faulty solenoid brake, if applicable.	➔ Release the door lock. ➔ Verify manual operation of door. ➔ Verify and adjust brake tension. ➔ Verify and correct wiring. ➔ Replace.
Motor hums when "Open" or "Close" buttons are pressed	◆Loose motor wires. ◆Defective capacitor.	➔ Verify and correct wiring. ➔ Replace.
Motor fails to shut off at fully closed or fully opened positions	◆Defective limit switch. ◆Limit cams are not adjusted. ◆Limit drive chain is broken. ◆Loose sprocket on limit shaft. ◆Limit shaft does not rotate.	➔ Operate limit switch manually while door is moving. If door does not stop, replace the switch. ➔ Verify and adjust. ➔ Replace. ➔ Tighten set screw. ➔ Verify and replace accordingly.
Motor turns but door does not move	◆Sprocket key is missing. ◆Drive chain is broken. ◆Clutch is slipping.	➔ Replace. ➔ Replace. ➔ Adjust clutch to proper tension.
Limit switches do not hold their settings	◆Loose drive or limit chain. ◆Limit cam retaining bracket is not engaging in the slots of the limit cams. ◆Limit cams are binding on shaft threads. ◆Limit shaft has a slight "play".	➔ Adjust chain to proper tension. ➔ Be sure it is engaged in slots of both cams. ➔ Lubricate shaft threads. Limit cams should turn freely. ➔ Verify and adjust.
Poor radio range	◆Transmitter battery is low. ◆Radio antenna is not properly positioned. ◆Ambient radio, environmental or building structure interference.	➔ Verify and replace battery. ➔ Make sure antenna cable is not bent. Cable should be passed through control box. ➔ Check connection of plug-in antenna. If required, add an external antenna (socket on receiver available).

3 Electrical Drawings

3.1 1 Phase Operator with BOARD 070M

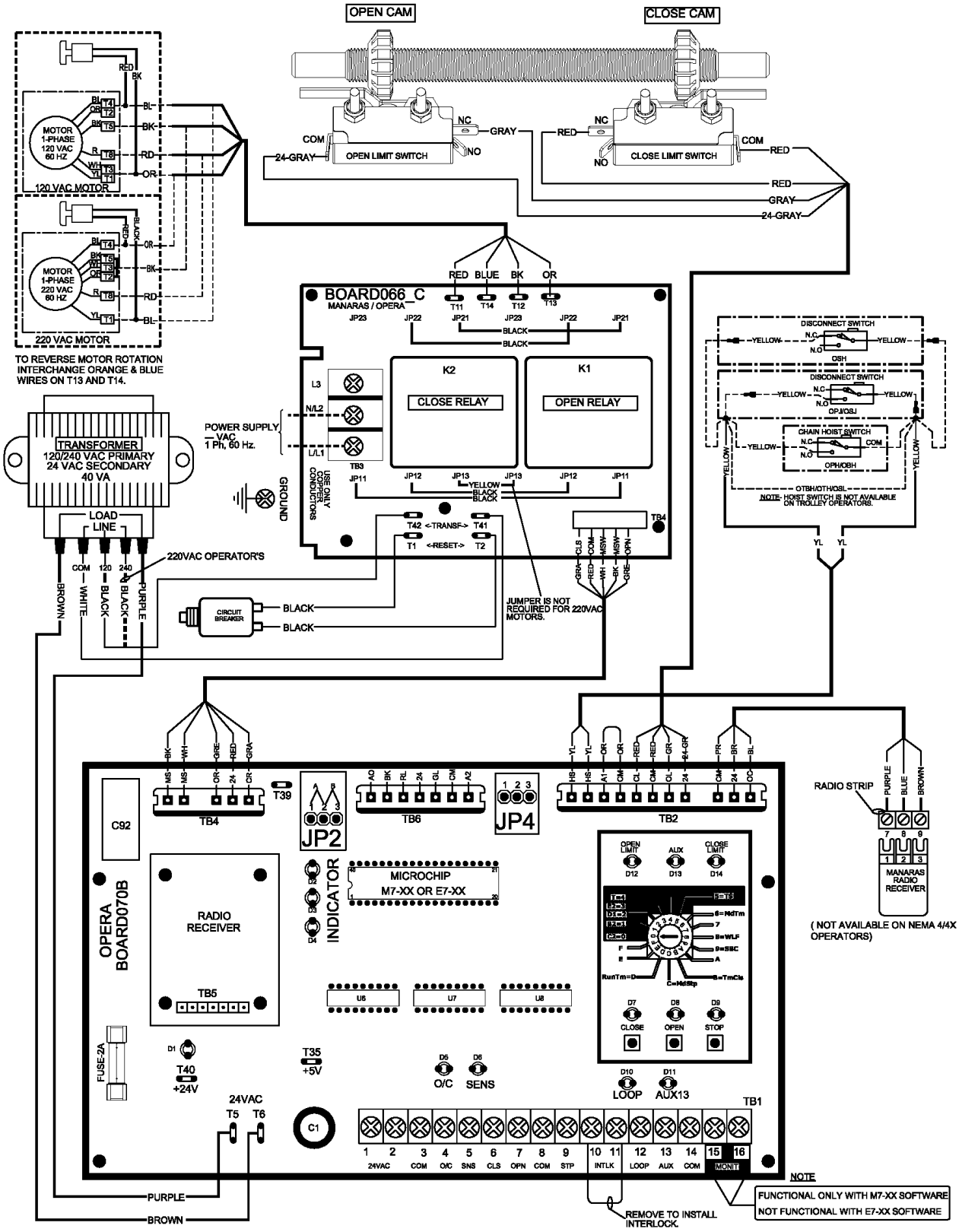


Figure 48 - EDWG1107006601

3.2 3 Phase Operator with BOARD 070M

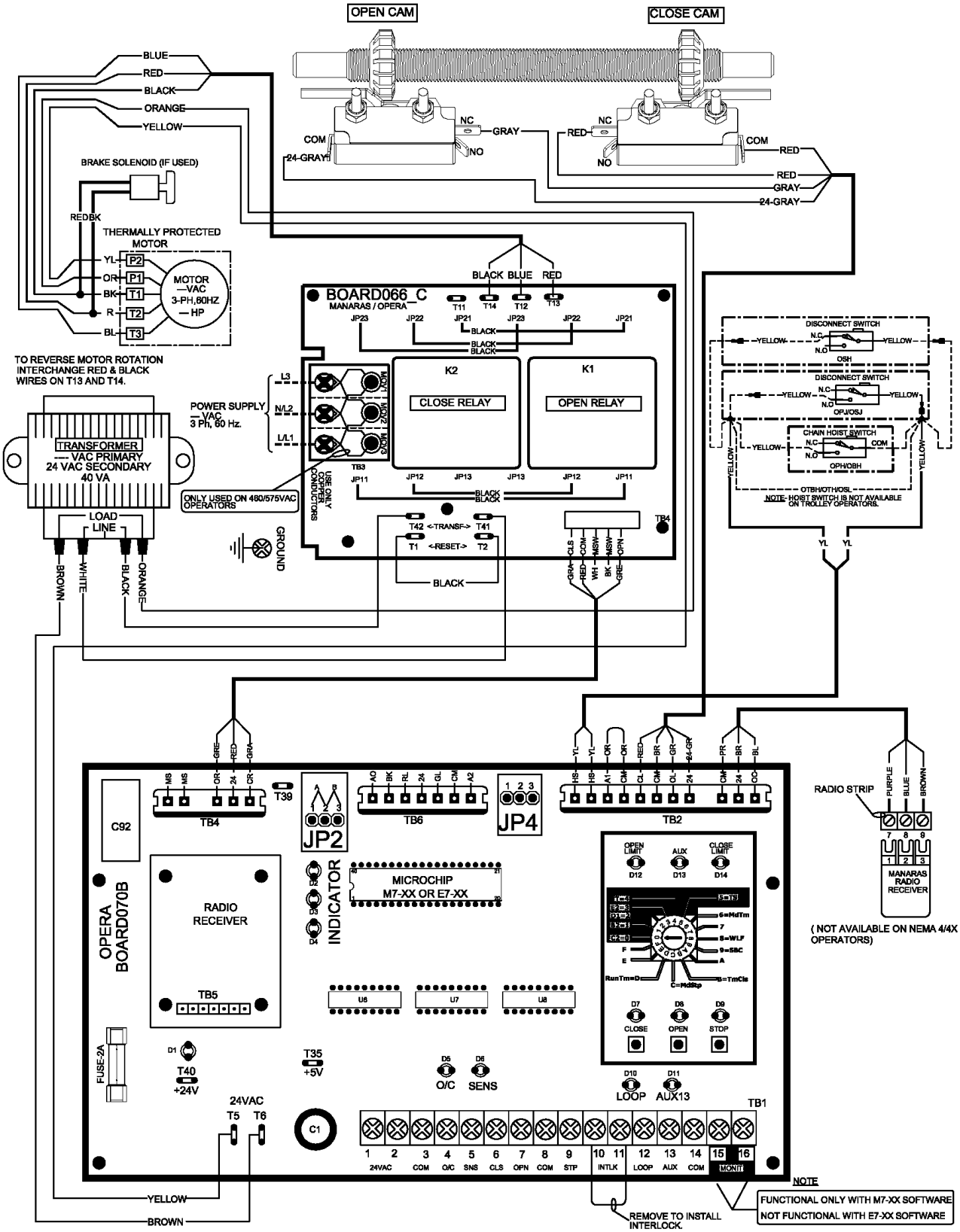


Figure 49 - EDWG1307006601

3.3 External Wiring with BOARD 070M

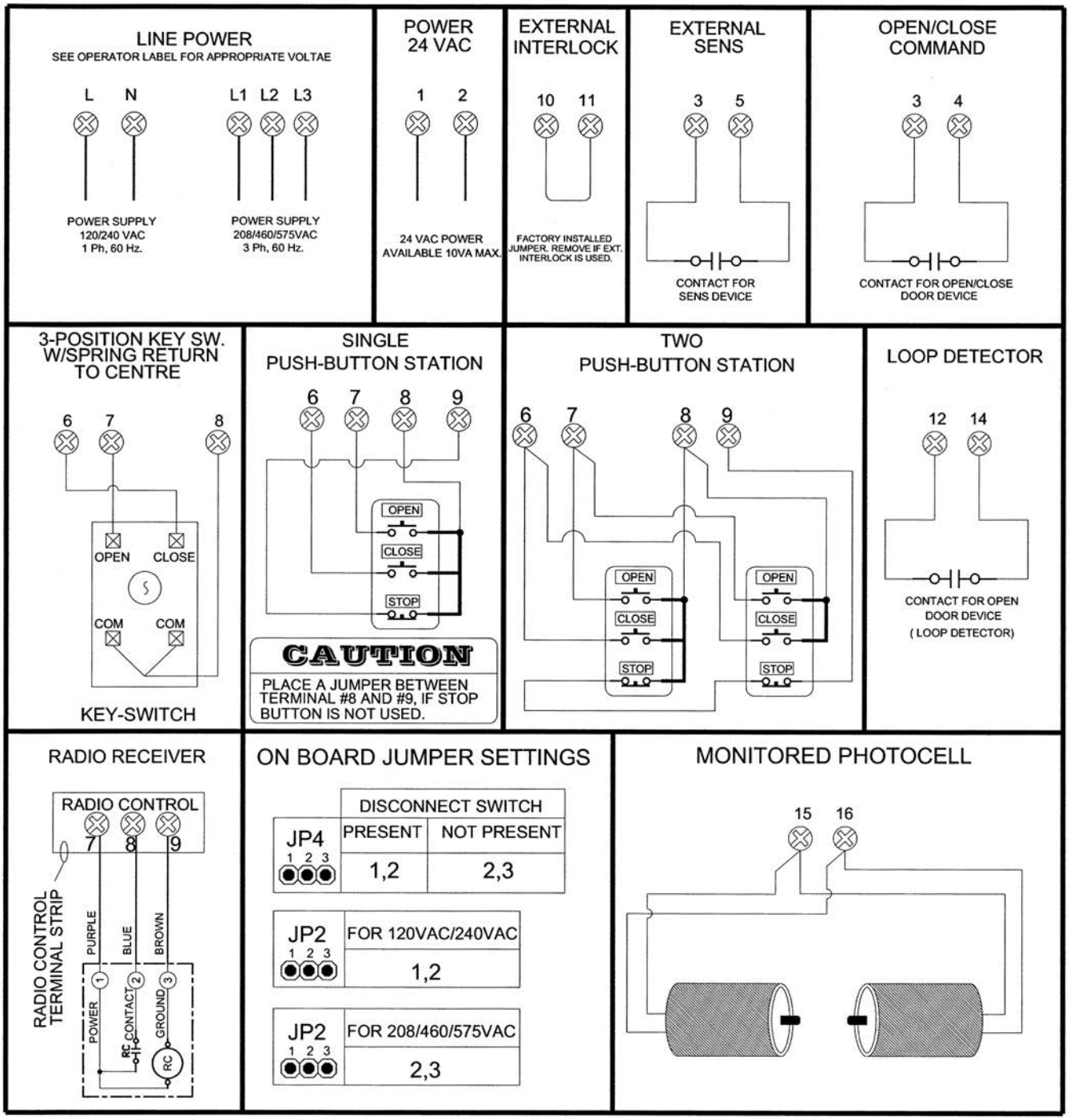


Figure 50 - External Wiring

4 Mechanical Exploded Views and Replacement Components

4.1 Opera Heavy-Duty Jackshaft General View

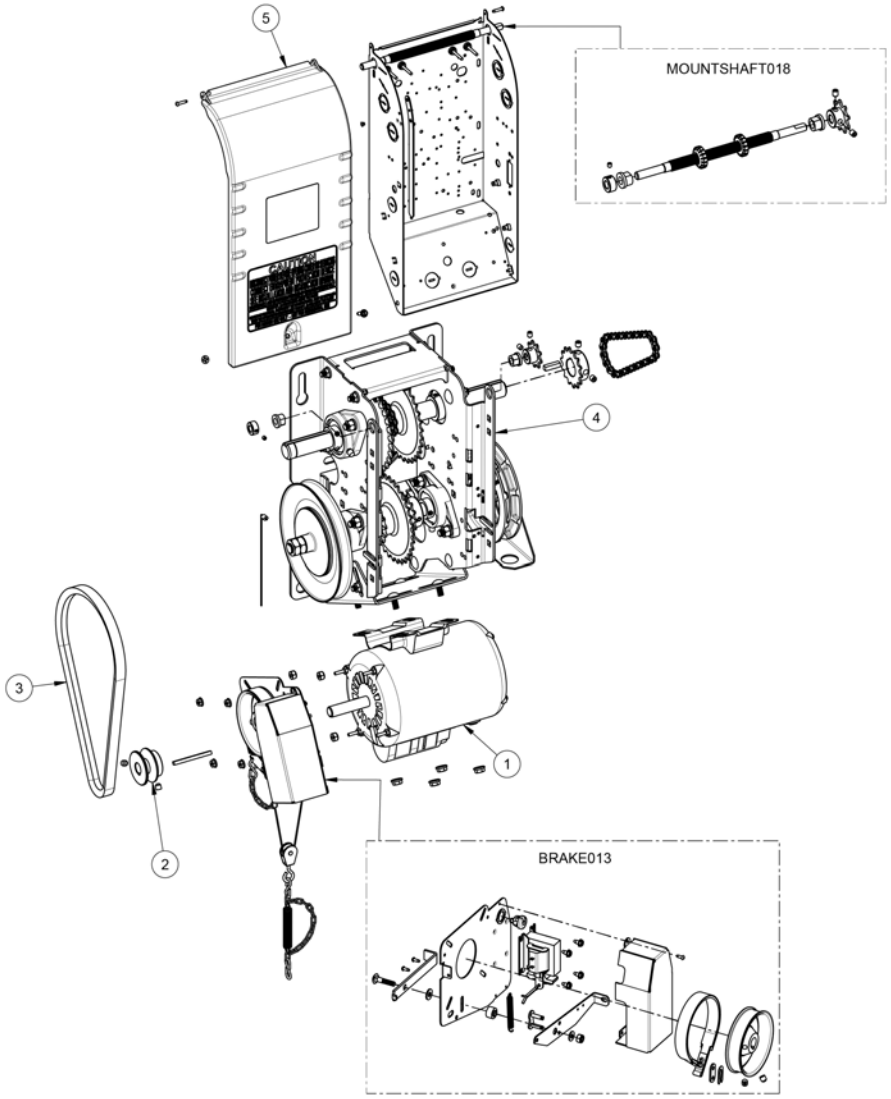


Figure 51 - Opera General Mechanical Exploded View

Table 15 - Opera General Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	1	MOTOR	SEE Table 22	5	1	OPERA CONTROL BOX COVER	COVER047
2	1	MOTOR PULLEY 2.0 x 5/8 5L	PULLEY014		1	OPERA LIMIT SHAFT KIT	MOUNTSHAFT018
3	1	TYPE B, INSIDE LENGTH 29	VBELTB29		1	BRAKE ASSEMBLY KIT (#101-103)	BRAKE013
4	1	SUB ASSY FRAME	DEPENDING ON MODEL, SEE TABLES ON P.49, 50, 51, 52				

4.2 Opera-H

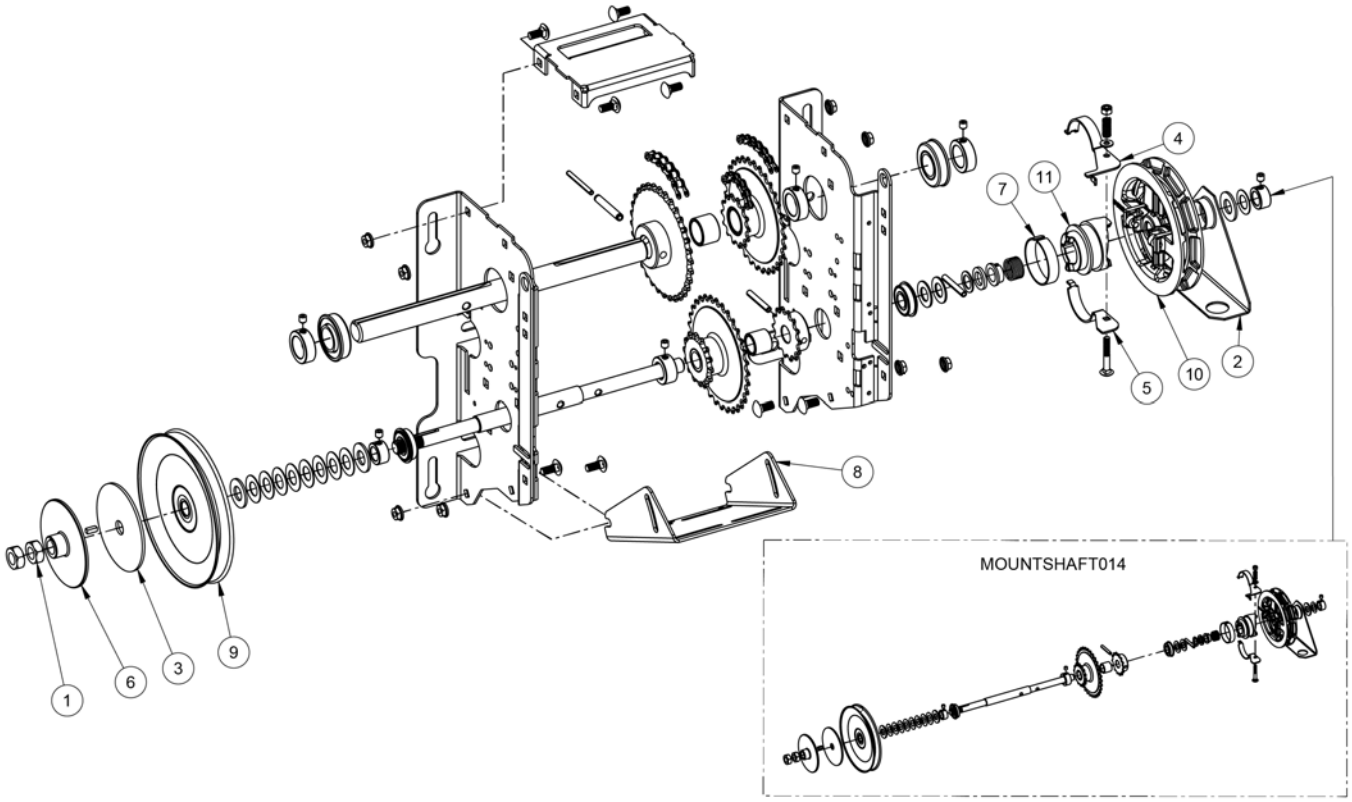


Figure 52 - Opera-H Mechanical Exploded View

Table 16 - Opera-H Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	2	5/8-18 HEX JAM NUT ZP	NUT013	7	1	OPERA DISCONNECT FRICTION BAND	SHOE011
2	1	CHAIN GUIDE OPERA	GUIDE014	8	1	OPERA MOTOR PLATE	PLATE078
3	1	CL.PAD 5/8x4x0.125"	CLUTCHPAD005	9	1	PULLEY 7" x 5/8" 5L/B	PULLEY020
4	1	DISCONNECT SWITCH SHOE	SHOE010	10	1	PW ASSEMBLY (ROLLERS AND CLIPS)	POCKETWHEEL007
5	1	DISCONNECT SWITCH SHOE A	SHOE009	11	1	SYNTHETIC DISCONNECT CAM OPERA	CAM017
6	1	OPERA CLUTCHPLATE	CLUTCHPLATE006		1	CLUTCH & HOIST SHAFT KIT	MOUNTSHAFT014

4.3 Opera-J

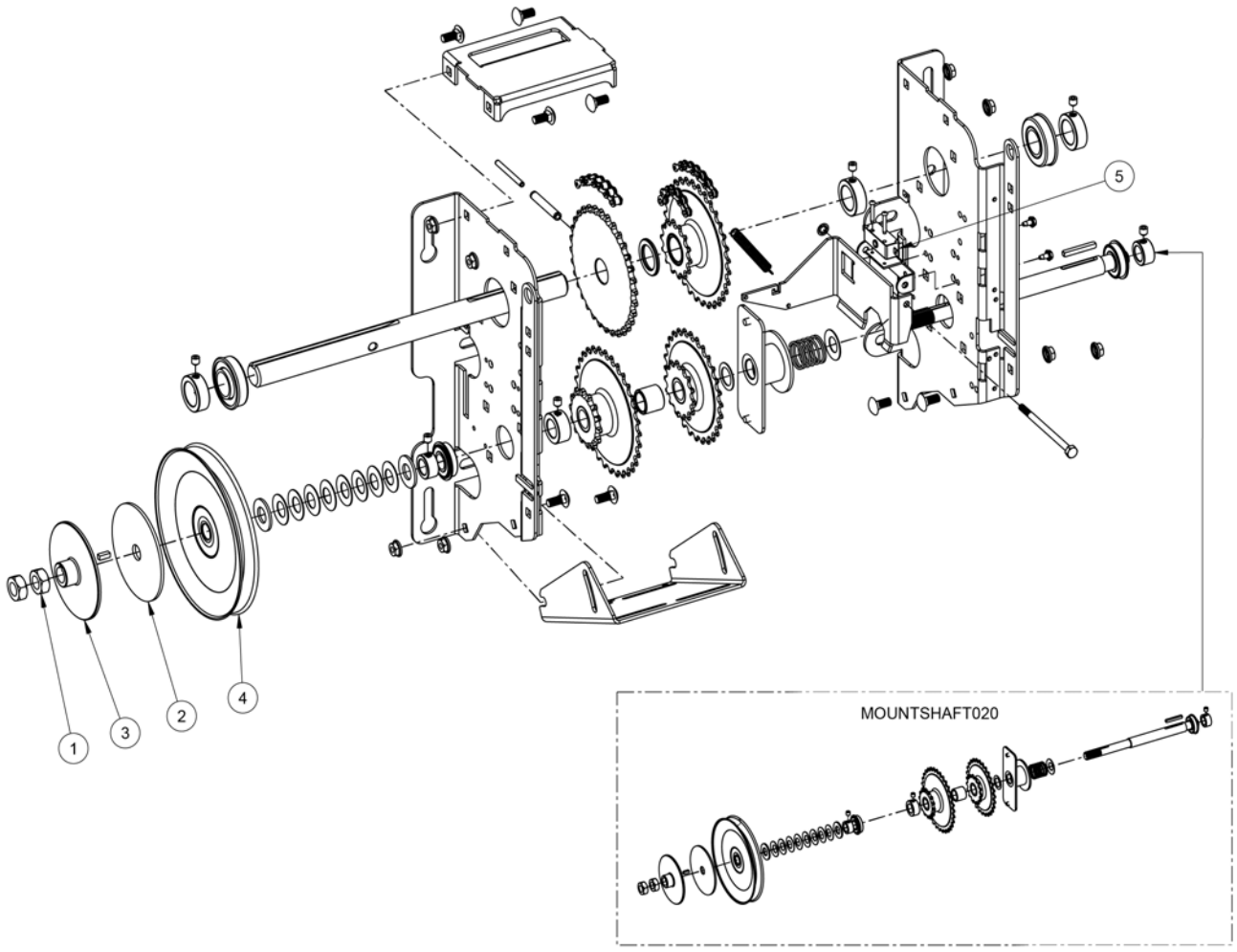


Figure 53 - Opera-J Mechanical Exploded View

Table 17 - Opera-J Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	2	5/8-18 HEX JAM NUT ZP	NUT013	4	1	PULLEY 7" x 5/8" 5L/B	PULLEY020
2	1	CL.PAD 5/8x4x0.125"	CLUTCHPAD005	5	1	STD SINGLE CUT-OFF SWITCH	LIMIT020
3	1	OPERA CLUTCHPLATE	CLUTCHPLATE006		1	CLUTCH SHAFT KIT (OPJ)	MOUNSHAFT020

4.4 Opera-HJ

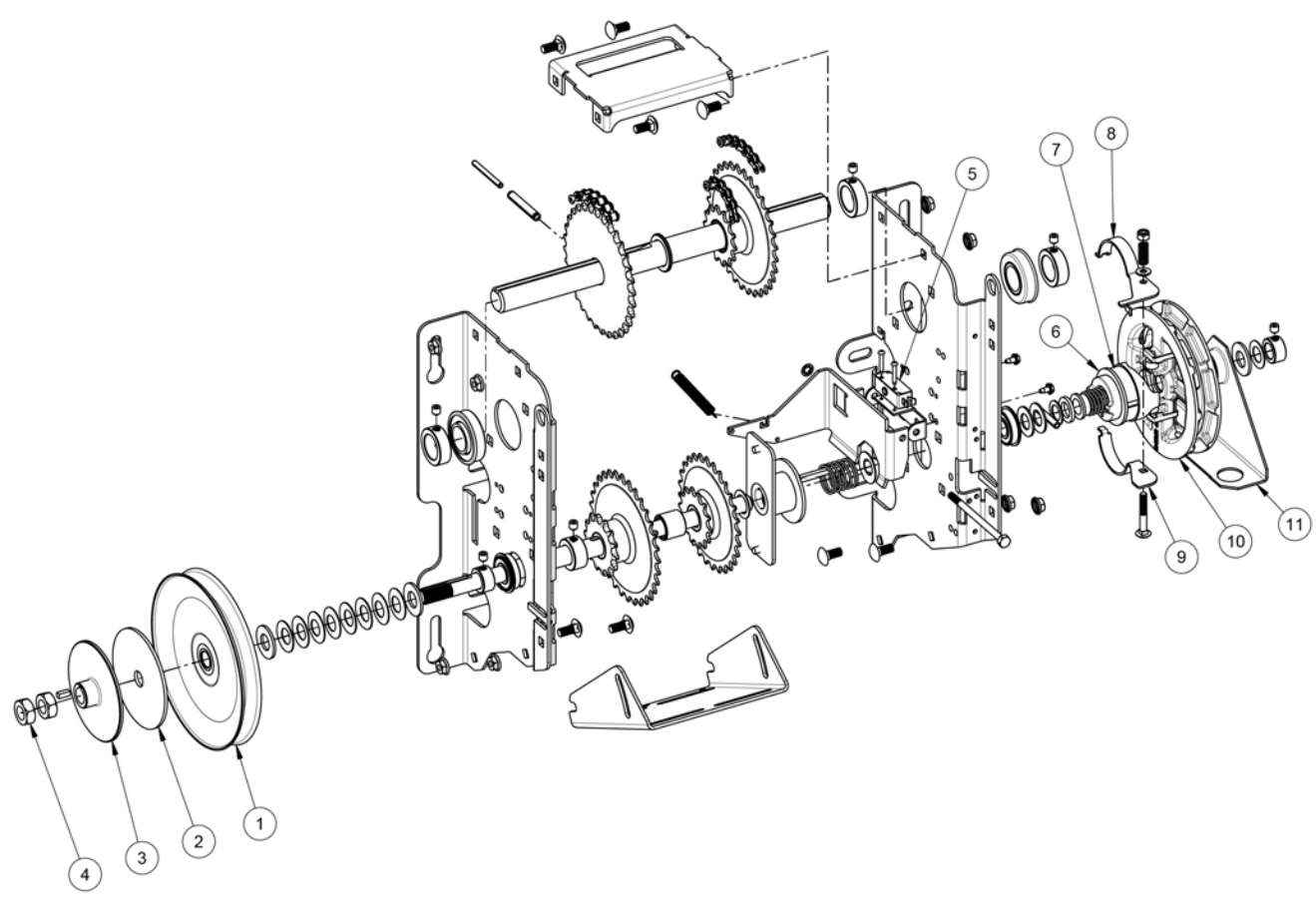


Figure 54 - Opera-HJ Mechanical Exploded View

Table 18 - Opera-HJ Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	1	PULLEY 7" x 5/8" 5L/B	PULLEY020	7	1	OPERA DISCONNECT FRICTION BAND	SHOE011
2	1	CL.PAD 5/8x4x0.125"	CLUTCHPAD005	8	1	DISCONNECT SWITCH SHOE	SHOE010
3	1	OPERA CLUTCHPLATE	CLUTCHPLATE006	9	1	DISCONNECT SWITCH SHOE A	SHOE009
4	2	5/8-18 HEX JAM NUT ZP	NUT013	10	1	PW ASSEMBLY (ROLLERS AND CLIPS)	POCKETWHEEL007
5	1	STD SINGLE CUT-OFF SWITCH	LIMIT020	11	1	CHAIN GUIDE OPERA	GUIDE014
6	1	SYNTHETIC DISCONNECT CAM OPERA	CAM017				

4.5 Opera-SH

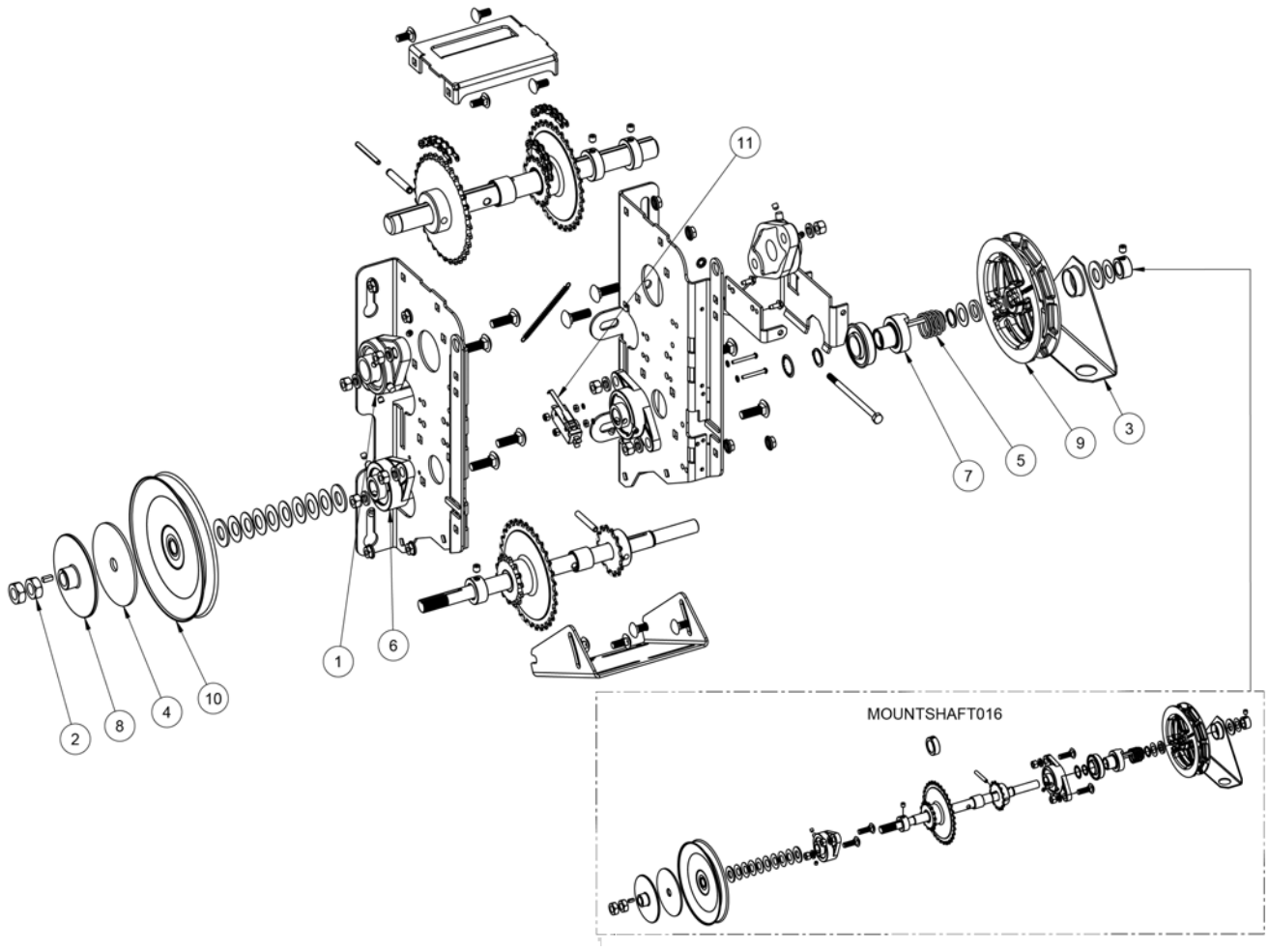


Figure 55 - Opera-SH Mechanical Exploded View

Table 19 - Opera-SH Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	2	1" ID 2-BOLT FLANGE BEARING	BEARING012	7	1	MANUAL HOIST COUPLING	COUPLING019
2	2	5/8-18 HEX JAM NUT ZP	NUT013	8	1	OPERA CLUTCHPLATE	CLUTCHPLATE006
3	1	CHAIN GUIDE OPERA	GUIDE014	9	1	OPERA POCKETWHEEL	POCKETWHEEL005
4	1	CL.PAD 5/8x4x0.125"	CLUTCHPAD005	10	1	PULLEY 7" x 5/8" 5L/B	PULLEY020
5	1	COMP. SPRING DISC. OSH	SPRING043	11	1	SNAP-ACT. SW.SPDT-LEVER "END BEND"	LIMIT025B
6	2	FLANGE PILLOW BLOCK 0,75	BEARING044		1	CLUTCH & HOIST SHAFT KIT	MOUNTSHAFT016

4.6 Opera Brake (BRAKE 013)

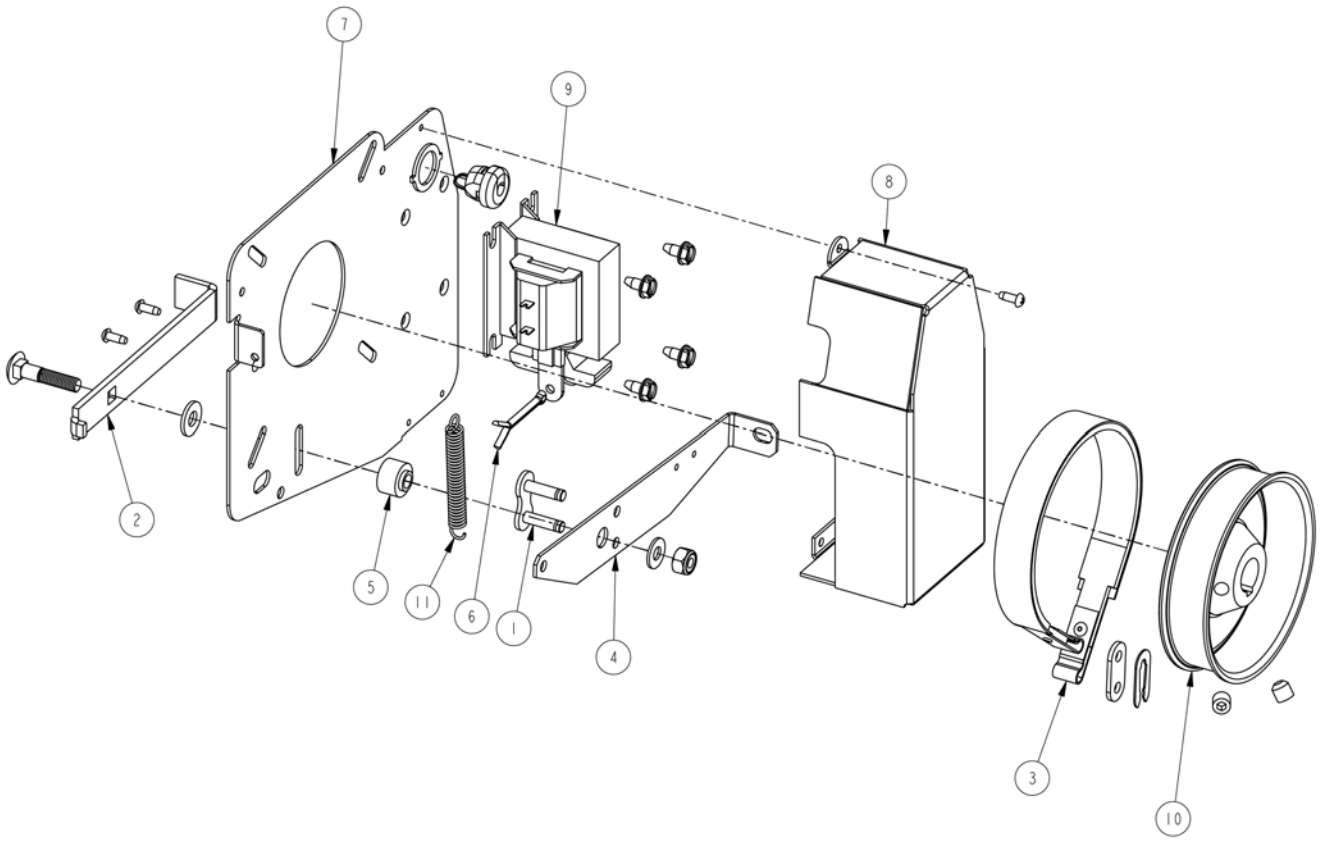


Figure 56 - BRAKE 013 Mechanical Exploded View

Table 20 - BRAKE 013 Replacement Components

No	Qty	Description	Manaras-Opera Part #	No	Qty	Description	Manaras-Opera Part #
1	1	#50 CONNECTING LINK 50-1	LINK011	7	1	PLATED BRAKE PLATE	PLATE084
2	1	ADJUSTMENT BRAKE LEVER	LEVER064	8	1	PLATED SOLENOID COVER	COVER048
3	1	BRAKE BAND ASSEMBLY HEAVY DUTY	BRAKEPART019	9	1	SOLENOID	SEE Table 22
4	1	BRAKE LEVER	LEVER065	10	1	STEEL BRAKE DRUM ID 0.626	DRUM005
5	1	BRAKE LEVER PIVOT	BUSHING053	11	1	TROLLEY ARM DISCONNECT SPRING	SPRING026
6	1	PIN COTTER 1/8 X 1-1/2	PIN001				

4.7 Opera Control Box with BOARD 070

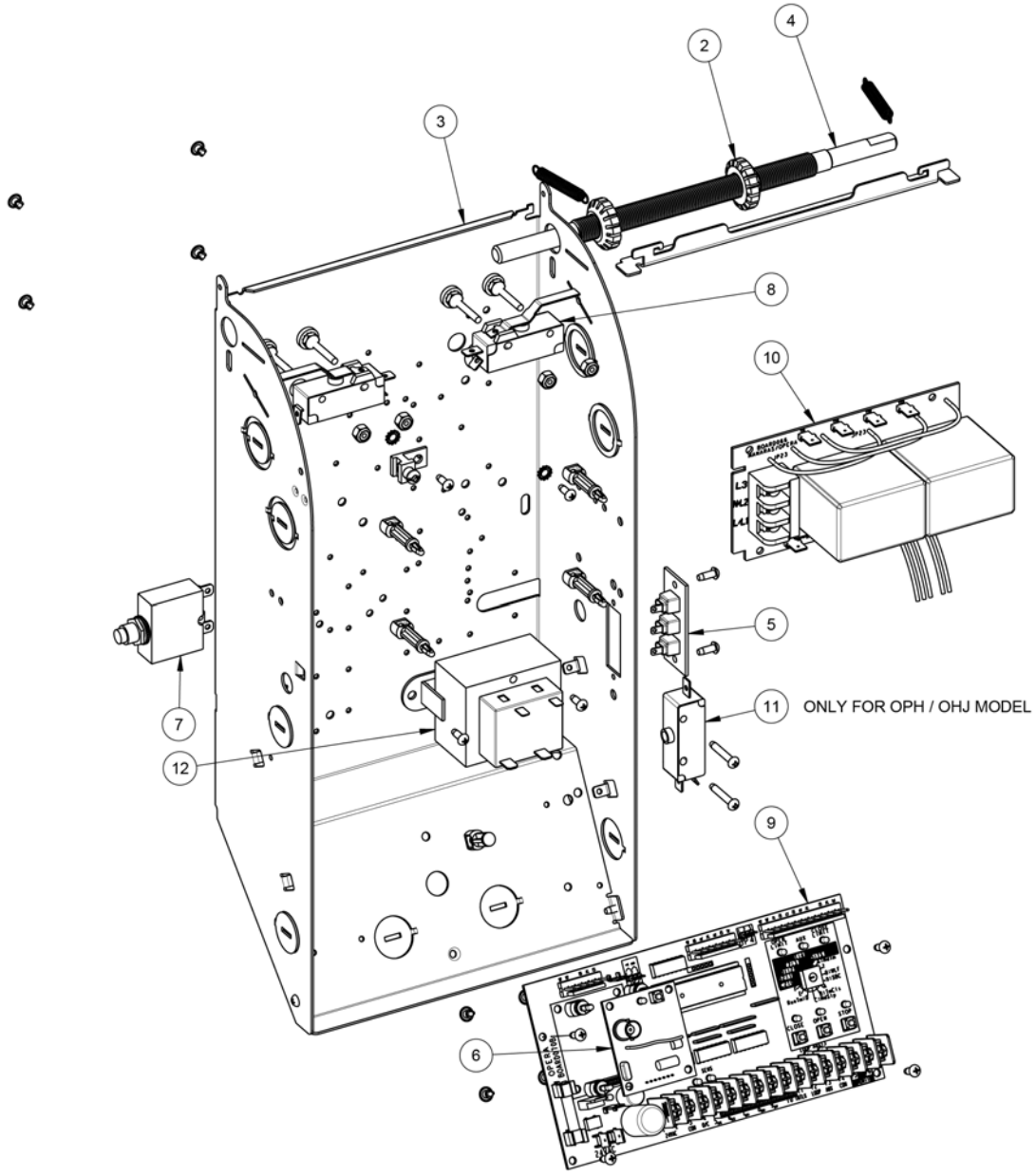


Figure 57 - Opera Control Box with BOARD 070M/E

Table 21 - Control Box Replacement Components (CBOX 040)

No	Qty	Description	Manaras-Opera Part #
1	1	RADIO CONTROL TERM STRIP	TSTRIP005
2	1	RESET	SEE Table 22
3	2	SINGLE LIMIT SWITCH - LEVER 46 DEG	LIMIT023
4	1	STD ELECT. CONTR. BOARD	BOARD070M/E
5	1	STD ELECT. POWER BOARD 2 RELAYS	BOARD066
6	1	STD SINGLE CUT-OFF SWITCH	LIMIT020
7	1	TRANSFO TO 24V	SEE Table 22

4.8 Replacement Motors, Transformers, Solenoids and Resets

Table 22 - Opera Replacement Motors, Transformers, Solenoids and Resets According to Voltage/Phase and HP

V-PH	HP	Transfo.	Solenoid	Description	Manaras-Opera Part #
120V - 1PH	1/2HP	TRANSF143	SOLENOID001	MOTOR 1/2HP - 120V/230V - 1PH	MOTOR254
				1PH - 10 AMPS RESET	RESET007
	3/4HP			MOTOR 3/4HP - 120V/230V - 1PH	MOTOR255
				1PH - 15 AMPS RESET	RESET012
	1HP			MOTOR 1HP - 120V/230V - 1PH	MOTOR256
				1PH - 17 AMPS RESET	RESET014
230V - 1PH	1/2HP		SOLENOID002	MOTOR 1/2HP - 120V/230V - 1PH	MOTOR254
				1PH - 5 AMPS RESET	RESET002
	3/4HP			MOTOR 3/4HP - 120V/230V - 1PH	MOTOR255
				1PH - 7 AMPS RESET	RESET004
	1HP			MOTOR 1HP - 120V/230V - 1PH	MOTOR256
				1PH - 9 AMPS RESET	RESET006
208V - 3PH	1/2HP	TRANSF037		MOTOR 1/2HP - 208V/460V - 3PH	MOTOR271
	3/4HP			MOTOR 3/4HP - 208V/460V - 3PH	MOTOR273
	1HP			MOTOR 1HP - 208V/460V - 3PH	MOTOR275
460V - 3PH	1/2HP	TRANSF088	SOLENOID003	MOTOR 1/2HP - 208V/460V - 3PH	MOTOR271
	3/4HP			MOTOR 3/4HP - 208V/460V - 3PH	MOTOR273
	1HP			MOTOR 1HP - 208V/460V - 3PH	MOTOR275
575V - 3PH	1/2HP	TRANSF142	SOLENOID004	MOTOR 1/2HP - 575V - 3PH	MOTOR272
	3/4HP			MOTOR 3/4HP - 575V - 3PH	MOTOR274
	1HP			MOTOR 1HP - 575V - 3PH	MOTOR276

Warranty

Manaras-Opera warrants its operators to be free from defects in material and workmanship under normal and proper use for a period of two years from date of invoice, unless otherwise stated. Mechanical, electrical and electronic accessories are warranted for one year from date of invoice, unless otherwise stated. Wearing parts such as, but not limited to, clutch pads, V-belts, and brake bands are excluded from warranty.

Manaras-Opera's only obligation shall be to repair or replace defective equipment which does not conform to the warranty. Manaras-Opera shall not be liable for any injury, loss or damage, direct or consequential, arising out of the inability to use the equipment. Before using, the Buyer and/or the ultimate User shall determine the suitability of the product for its intended use, and User assumes all risks and liability in connection therewith. The foregoing may not be changed except by an Agreement signed by an authorized representative of Manaras-Opera.

The articles that are replaced pursuant to the terms of this warranty shall be retained by Manaras-Opera, and the User is responsible for any freight costs relating to repair or replacement.

The foregoing warranty is exclusive and in lieu of all other warranties of quality, whether written, oral or implied (including any other warranty of merchantability or fitness for purpose).

The following are <u>exclusions</u> from warranty:

- If usage, product modification, adaptation or installation are not in accordance with our installation and operating instructions.
- If the product has been opened, dismantled or returned with clear evidence of abuse or other damage.
- If our written specifications are not properly applied by the Buyer when selecting the equipment.
- If our written instructions for installation and wiring of the electrical connections have not been followed.
- If our equipment has been used to perform functions other than the functions it was designed to handle.
- If Manaras-Opera equipment is used with electrical accessories (switches, relays, etc.) that have not been previously approved in writing by the Manaras-Opera Engineering Department.
- If electrical accessories and other components have been used in disregard of the basic wiring diagram for which they were designed.

All costs related to installation and re-installation of the Manaras-Opera equipment covered by this warranty are not the responsibility of Manaras-Opera. Manaras-Opera will not be responsible for any consequential damages following installation procedures performed by the Buyer or the User. If the Buyer resells any Manaras-Opera products to another Buyer or User, it shall include all of the terms and provisions of this warranty in such resale. Manaras-Opera's responsibility to any such Third Party shall be no greater than Manaras-Opera's responsibility under the warranty to the original Buyer.

Returns

No returns will be accepted without prior written authorization by Manaras-Opera. All returns must be accompanied by a Return Authorization Number issued by Manaras-Opera, and all unauthorized returns will be refused. The return shipment is to be freight prepaid by the Buyer, and under no circumstances shall the Buyer deduct the value of the returned merchandise from any remittance due. A restocking fee of 15% of the Manaras-Opera sale price will be charged for all returns not covered under warranty.

HOW TO ORDER REPAIR PARTS

DEVANCO CANADA

19192 HAY ROAD, UNIT Q
SUMMERSTOWN,ON, K0C 2E0

TOLL FREE **1-855-931-3334**
WWW.DEVANCOCANADA.COM

WHEN ORDERING REPAIR PARTS
PLEASE SUPPLY THE FOLLOWING INFORMATION:

- ✓ **PART NUMBER**
- ✓ **DESCRIPTION**
- ✓ **MODEL NUMBER**